

PATRIOT™

Exhaust Products



A PerTronix Performance Brand

2008



Fit, Appearance, Performance...

You Can Count On It!

Patriot Exhaust continues to offer the best value for the dollar of any brand in the industry. Known for years as a primary exhaust supplier to the Street Rod and Custom Car enthusiast, our 2008 catalog grows again with many new applications for the Muscle Car market.

If you need components to build your own header and exhaust system... Patriot Exhaust is the place to come! Mild steel, 304 stainless steel and aluminized bends are available in 1 1/4" to 4" diameters with a multitude of radius and wall thickness choices at affordable prices. Flange kits, formed collectors, premium gaskets, pre-bent weld up kits and the famous Smithy's® muffler complete our comprehensive offering.

We are excited to be a PerTronix Performance Brand and look forward to continuing a 40 year tradition of supplying quality products and excellent customer service.

Visit our New website www.pertronix.com to locate the nearest stocking dealer or to order online.



Photos courtesy of Hot Rod Magazine



Reflections Of... Motorsport Photography

Hairston Motorsports and Racing recently debuted their new Pertronix sponsored Jerry Bickel Race Cars 2007 GTO. Competing in the Pacific Street Car Association Pro Street Class, the car features a Duttweiler built 2,000+ HP small block Chevy. Visit www.pertronix.com and follow the car's performance.

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HEADER FACTS

What finish is applied to a Patriot headers?

Metallic Ceramic Thermal Barrier Coating (MCTBC) is simply the best header finish on the market and is available on all Patriot headers. MCTBC protects and extends the life of headers by creating a thermal barrier that significantly lowers underhood temperatures and protects the substrate metal from thermal fatigue. After MCTBC is applied, it is polished with a vibratory finishing process that produces a high luster aluminum appearance. The polishing process compresses and activates the coating, which increases the surface hardness to produce a finish that is 60% more corrosion resistant than an unpolished surface. This coating is easy to maintain and will last for years under normal operating conditions.



What should I do if I encounter an installation problem with my header?

Header installation for the most part can be accomplished with simple hand tools, a floor jack and jack stands. Some applications can be very time consuming due to limited space in the engine compartment. Should you encounter a fitment problem do not attempt to modify or alter the header in any way or your warranty will become void. Call our knowledgeable technical staff for assistance at 909-599-5955. Headers returned without prior written authorization will be refused. Read our complete warranty policy on the last page of this catalog.



Do all Patriot headers have the same basic design?

No, absolutely not. Patriot headers are designed for specific applications. The type of header design will change depending on the intended vehicle usage. Patriot headers for conventional V-8 applications utilize five types of header designs:

Full Length

Full length headers are typically used for higher RPM horsepower, but can also increase the mid range torque in applications where there is room to fit a long tube design.



Clippster (mid length)

Mid length or "clippster" headers provide improved ground clearance for popular muscle cars and street rods.



Tight Tuck

Tight tuck headers are the best solution for narrow frame rail street rods.



Lakester & Roadster

Lakester and Roadster headers are designed to fit T-buckets, Hi-Boys and many more fenderless street rods. These header styles are built for nostalgic looks and top level performance.





Patriot header application information is grouped into sections by product type. The street rod, passenger car and 2WD & 4WD truck headers are listed in their respective sections. Within each section applications are listed by vehicle make and model when applicable, then engine family and year(s). Applications may have associated footnotes containing critical information. A footnote key can be found at the bottom of all odd numbered pages. Please make sure that you thoroughly read the footnotes prior to ordering.

Emission Codes

Patriot uses the Specialty Equipment Market Association's (SEMA) voluntary product identification program whereby all emission-sensitive products can be identified by placing color-coded and or numbered labels on product packaging and listing corresponding numeric codes next to each part number. The corresponding numbers and explanations are as follows:



The product accompanying this document has been granted a California Air Resources Board (CARB) exemption, an "E.O." number, or is a direct or consolidated replacement part. It is 50-state legal, per the manufacturer's application guide.



The manufacturer of the product accompanying this document represents that it has not been found, nor is believed to be, unlawful for use under provisions of the Clean Air Act, per the manufacturer's application guide. This product is not legal for sale or use in the State of California (or in states which have adopted California emission standards) except on pre-emission-controlled motor vehicles/motor vehicle engines (pre-1974 model year).

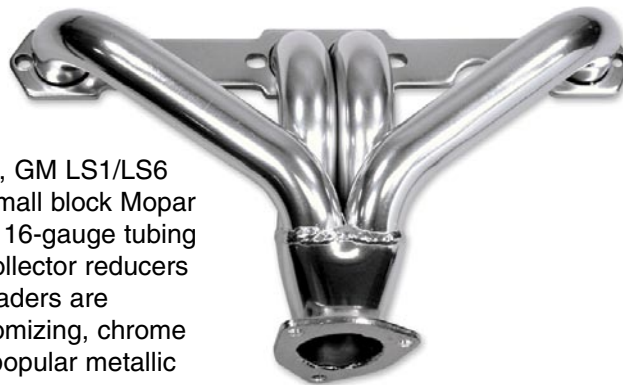


The product accompanying this document is legal only for off-highway use (except in California or states that have adopted California emission standards), racing use or for use on pre-emission-controlled motor vehicles/motor vehicle engines (pre-1974 domestic vehicles certified to California standards, pre-1974 domestic vehicles certified to federal standards and all pre-1974 foreign vehicles), per the manufacturer's application guide.



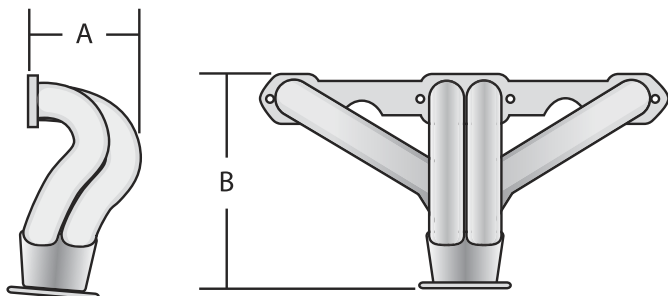
TIGHT TUCK HEADERS

Tight Tuck headers are the solution to many problems associated with engine swaps in modern street rods. Tight Tucks fit in the tightest of engine compartments and clear all stock motor mounts. Our applications include headers for small and big block Chevy engines, GM LS1/LS6 engines, small block and Flathead Ford engines and small block Mopar engines. Most headers are manufactured from durable 16-gauge tubing and comes complete with gaskets, header bolts and collector reducers (excluding part # H8019 & H8090). Most Tight Tuck headers are available in three finishes; uncoated for individual customizing, chrome finish for that show quality shine or with Patriot's very popular metallic ceramic coating.



ENGINE	UNCOATED	METALLIC CERAMIC COATED	CHROME	STAINLESS STEEL	EMISSION CODE	FOOTNOTES	TUBE SIZE	COLLECTOR SIZE	PORT SHAPE
STREET RODS WITH CHEVROLET ENGINES									
265-400	H8019	H8019-1			⬡	11, 12, 15, 16, 17, 24, 36	1 5/8"	2 1/2"	OVL
265-400	H8027	H8027-1	H8028		⬡	1, 11, 15, 16, 20, 24	1 5/8"	2 1/2"	RD
265-400	H8037	H8037-1			⬡	11, 15, 16, 17, 24	1 5/8"	2 1/2"	RD
265-400	H8052	H8052-1		H8053	⬡	11, 15, 17, 24, 36, 81	1 5/8"	2 1/2"	OVL
396-502	H8029	H8029-1	H8030		⬡	11, 15, 16, 20, 24, 37	1 3/4"	2 1/2"	SAP
LS1/LS6	H8014	H8014-1			⬡	11, 16, 86, 106, 107	1 5/8"	2 1/2"	SAP
STREET RODS WITH FORD ENGINES									
289-351W	H8427	H8427-1	H8428		⬡	6, 7, 11, 16, 20, 55, 201	1 5/8"	2 1/2"	OVL
FLATHEAD	H8090	H8090-1			⬡	11, 16	1 3/4"	2 1/2"	RD
STREET RODS WITH MOPAR ENGINES									
318-360	H8205	H8205-1			⬡	11, 15	1 5/8"	2 1/2"	SAP

TIGHT TUCK HEADER DIMENSION CHART



PART NO.	DIMENSION A	DIMENSION B
H8014, H8014-1	4"	11"
H8019, H8019-1	4 1/2"	10"
H8027, H8027-1, H8028	4"	10"
H8029, H8029-1, H8030	4 1/2"	12 1/4"
H8037, H8037-1	4"	12 1/2"
H8052, H8052-1, H8053	4"	6"
H8090, H8090-1	4"	9"
H8205, H8205-1	3"	10 1/2"
H8427, H8427-1, H8428	4 1/2"	11"

TIGHT TUCK HEADERS



H8027-1



H8052-1



H8090-1



H8019-1



H8205-1



H8037-1



H8427-1



H8014-1

**3 BOLT DOMED REDUCER
FOR H8019**



H7247

Footnotes

- 1 Does not fit angle plug heads
- 6 Due to variations on motor mounts, we recommend Anchor mounts (# 2221 left and # 2220 right) or equivalent. Left mount may need to be ground by 1/4" to provide clearance for collector.
- 7 Due to space limitations, use Ford Racing Hi-torque mini starter, part number M-11000-A50 or equivalent
- 11 Universal block hugger design
- 12 Dome type reducer kit available separately part # H7247
- 15 Can be used with most oil filter system or transmission and starter combination
- 16 Tucks very close to engine
- 17 Fits most angle plug heads

- 20 Chrome headers are polished before and after assembly for show quality appearance
- 24 Tight tuck headers do not fit 55-57 Chevys, Camaros or other modern vehicles which have a crossmember below the engine's center two exhaust ports. See catalog pages 12-15 for specific fit applications
- 36 Fits D-Port cylinder heads including ZZ4 crate engines
- 37 Fits standard deck big blocks only
- 55 Fits "P" type cylinder head
- 81 This header is shorter than other tight tucks allowing more room for steering components.
- 86 Weld on oxygen sensor bungs are provided with the collector reducer kit.

- 106 Requires use of Street & Performance (or equivalent) billet aluminum adaptors, along with D & P Classis (or equivalent) Chevy frame stands.
- 107 LS1/LS6 engines require the use of a LS1 oil pan for proper header fit.
- 201 Designed to fit engines with forward sump oil pans



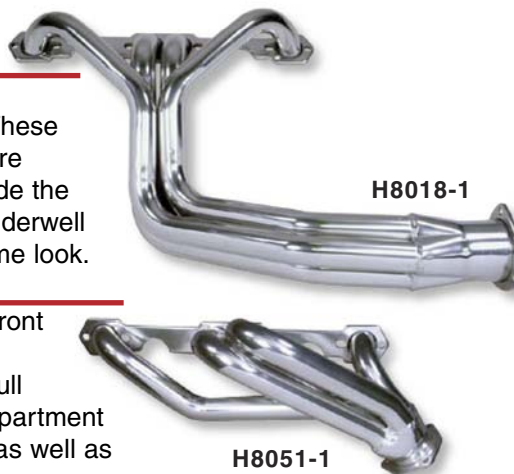
STREET ROD HEADERS

Full length and fenderwell headers

Full length and fenderwell headers provide the ultimate performance for street rodders with high performance engines. These header styles have longer primary tubes, which help produce more horsepower and torque than Tight Tucks. Chassis headers fit inside the frame rails, but if there is not enough room, our "up and over" fenderwell headers will provide the same great performance with an awesome look.

Clippster headers

Clippster style headers are perfect for grafting modern uni-body front clip suspensions to street rods, muscle cars and trucks. Clippster headers use longer primaries than Tight Tucks, yet shorter than full length headers. Collectors exit toward the rear of the engine compartment providing excellent ground clearance on "slammed" applications as well as clearing steering and suspension components.



H8018-1

H8051-1

YEARS	ENGINES	UNCOATED	METALLIC CERAMIC COATED	EMISSION CODES	FOOTNOTES	AUTO	STD	TUBE SIZE	COLLECTOR SIZE	PORT SHAPE
CHEVROLET/GMC ENGINES										
STREET ROD WITH FORD CHASSIS										
28-34	265-400	H8017	H8017-1	3	15, 17, 45, 46	Y	Y	1 1/2"	3"	RD
28-48	265-400	H8018	H8018-1	3	16, 17, 19, 36, 45, 46	Y	Y	1 1/2"	3"	RD
28-48	265-400	H8039	H8039-1	3	16, 17, 19, 36, 45, 46	Y	Y	1 5/8"	3"	RD
FAT FENDERED STREET RODS (MOST CHASSIS)										
35-48	265-400	H8033	H8033-1	3	4, 10, 11, 15, 17, 19	Y	Y	1 5/8"	2 1/2"	RD
55-57	396-502	H8035	H8035-1	3	4, 10, 11, 13, 14, 15, 19, 37	Y	Y	2"	3 1/2"	SAP
CAMARO CHASSIS										
NEW 67-81	265-400	H8056	H8056-1	3	5, 36, 52, 61, 92, 93, 96	N	Y	1 5/8"	3	OVL
67-81	265-400	H8021	H8021-1	3	5, 17, 52, 61, 73, 202	Y	N	1 5/8"	3"	RD
67-81	396-502	H8012	H8012-1	3	5, 52, 54, 69, 73, 202	Y	Y	1 3/4"	3"	SAP
67-81	396-502	H8013	H8013-1	3	5, 52, 54, 69, 73	Y	Y	1 7/8"	3"	SAP
CHEVELLE, MALIBU, EL CAMINO CHASSIS										
NEW 64-87	265-400	H8056	H8056-1	3	5, 36, 52, 92, 93, 96	N	Y	1 5/8"	3	OVL
64-87	265-400	H8021	H8021-1	3	5, 17, 52, 61, 73	Y	N	1 5/8"	3"	RD
68-77	396-502	H8012	H8012-1	3	5, 52, 54, 69, 73	Y	Y	1 3/4"	3"	SAP
68-77	396-502	H8013	H8013-1	3	5, 52, 54, 69, 73	Y	Y	1 7/8"	3"	SAP
CLASSIC TRUCKS										
55-65	265-400	H8021	H8021-1	3	5, 17, 52, 61, 73	Y	N	1 5/8"	3"	RD
2WD CHEVY/GMC BLAZER, JIMMY, S10, S15 (ENGINE SWAP)										
82-95	265-400	H8036	H8036-1	3	1, 5, 67, 68	Y	N	1 1/2"	2 1/2"	RD
4WD CHEVY/GMC BLAZER, JIMMY, S10, S15 (ENGINE SWAP)										
82-95	265-400	H8051	H8051-1	3	1, 77, 78	Y	N	1 1/2"	2 1/2"	RD
FORD ENGINES										
CLASSIC TRUCKS										
53-56	223 6 CYL	H8425	H8425-1	3	58, 59	Y	Y	1 1/2"	2"	REC
53-64	272-312Y	H8422	H8422-1	3		Y	Y	1 1/2"	3"	SAP
53-56	292-312Y	H8440		3	4	Y	N	1 1/2"	3"	SAP
STREET ROD WITH FORD CHASSIS										
27-34	289-351W	H8429	H8429-1	3	19, 45, 47	Y	Y	1 1/2"	3"	OVL
MUSTANG (64-73), FALCON (66-70), FAIRLANE (66-73) CHASSIS										
NEW 64-73	260-302W	H8433	H8433-1	3	5, 18, 62, 63, 64, 73, 196, 197	Y	Y	1 5/8"	3"	OVL

STREET ROD HEADERS



H8036-1



H8429-1



H8012-1



H8056-1

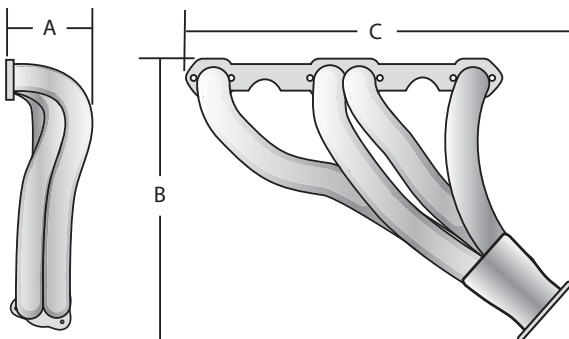


H8021-1



H8433-1

CLIPPSTER HEADER DIMENSION CHART



PART NO.	DIMENSION A		DIMENSION B		DIMENSION C	
	LEFT	RIGHT	LEFT	RIGHT	LEFT	RIGHT
H8012, H8012-1	3 1/4"	3 1/4"	16"	13"	22"	28"
H8013, H8013-1	3"	4"	12"	12"	19 1/2"	26"
H8017, H8017-1	3 1/2"	3 1/2"	16 3/4"	16 3/4"	19"	19"
H8018, H8018-1	3 1/2"	3 1/2"	17 1/2"	17 1/2"	23 1/4"	23 1/4"
H8021, H8021-1	4 1/8"	4 1/4"	15"	11"	23"	25"
H8033, H8033-1	7 1/2"	7 1/2"	14 1/2"	14 1/2"	27"	27"
H8035, H8035-1	10"	10"	17"	17"	29"	26 1/2"
H8036, H8036-1	7"	3 5/8"	8 1/2"	8 1/2"	21"	22"
H8039, H8039-1	3 3/4"	3 3/4"	17 1/2"	17 1/2"	23 1/4"	23 1/4"
H8056, H8056-1	3 1/2"	3 1/2"	13"	13"	17"	24"
H8429, H8429-1	3"	3 1/4"	18"	18 1/2"	19"	19 1/2"
H8433, H8433-1	3 1/2"	5"	13"	13"	17"	24"

Footnotes

- 1 Does not fit angle plug heads
- 4 Fenderwell exit
- 5 Shorty design for maximum ground clearance
- 10 Outside frame exit
- 11 Universal block hugger design
- 13 May require smaller front tires to avoid contact.
- 14 37-57 Chevy applications require alteration of emergency brake rod
- 15 Can be used with most oil filter system or transmission and starter combination
- 16 Tucks very close to engine
- 17 Fits most angle plug heads
- 18 Header installation requires the use of the 1965-66 Non Hi-Po V8 clutch equalizer bar
- 19 Check motor mount position before ordering
- 36 Fits D-Port cylinder heads including ZZ4 crate engines
- 37 Fits standard deck big blocks only
- 45 Fits with side or front motor mounts
- 46 Fits with stock, Mustang, Vega or Saginaw steering
- 47 Fits with stock, Mustang and Vega steering
- 52 Will not fit Saginaw close ratio with 825 power steering box
- 54 Fits with manual and auto trans floor shifts only
- 58 Header uses dual collector design for increased torque
- 59 Fits the flathead six engine but does not provide for heat exchange to the stock cast intake manifold
- 61 Does not fit 67-69 Camaro with A/C
- 62 Must use 66 1/2 or later frame brackets (approx. 1" higher than 65 and early 66 style)
- 63 Does not fit manual transmissions using factory mechanical clutch linkage
- 64 Fits with manual transmissions using 85-95 bellhousings with cable clutch kits
- 67 Fits with most engine swap kits
- 68 Fits with Turbo 350 auto transmissions with floor shifter only
- 69 Big block frame stands and motor mounts must be used to insure proper engine location and header fit.
- 73 See pages 12-15 for specific fit applications
- 77 Must use Stealth or equivalent motor mount kit.
- 78 Must replace the stock oil pan with a Canton 16-100 two piece or 16-100T one piece style rear main seal.
- 92 Will fit most angle plug heads including factory Chevrolet "Bow-Tie" heads
- 93 Requires removal or modification of locking steering columns if equipped
- 96 Installation requires left side A/C bracket part number H7608.1979 and later vehicles with short compressors can use the stock bracket.
- 196 Lakewood bell housings require clearancing for header tubes
- 197 Use recommended C5ZZ16A052E "export brace" if shock mount center to center dimension is less than 33 3/4"
- 202 Will fit Detroit Speed & Engineering front subframes with rack and pinion steering



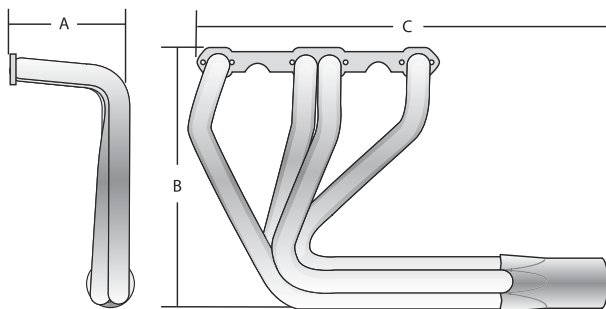
ROADSTER HEADERS

Roadster "Fad T" and '32 Hi-Boy headers have set the industry standard for style, quality and performance. Choose between the Classic or the high performance Sprint style for small and big block Chevy and small block Ford engines. Match these headers with our Turnouts and integral mufflers for a complete exhaust system. Roadster headers are available with Metallic ceramic thermal barrier coating, with show quality chrome or raw. All chrome headers are polished before and after assembly to assure ultimate chrome quality 360° around all pipes.



ENGINE	UNCOATED	COATED	CHROME	EMISSION CODE	FOOTNOTES	TUBE SIZE	COLLECTOR SIZE	PORT SHAPE
'32 HI-BOY								
CHEVROLET ENGINES								
265-400	H8071	H8071-1	H8072	⬡	10, 15, 17, 20	1 5/8"	3 1/2"	RD
CLASSIC STYLE FOR T-BUCKETS								
CHEVROLET ENGINES								
265-400	H8061	H8061-1	H8060	⬡	10, 15, 17, 20	1 5/8"	3 1/2"	RD
FORD ENGINES								
289-351W	H8467	H8467-1	H8468	⬡	10, 20	1 5/8"	3 1/2"	OVL
SPRINT CAR STYLE FOR T-BUCKETS								
CHEVROLET ENGINES								
265-400	H8069	H8069-1	H8070	⬡	10, 15, 17, 20	1 5/8"	3 1/2"	RD
396-502	H8031	H8031-1	H8032	⬡	10, 15, 20, 37	1 7/8"	3 1/2"	SAP
FORD ENGINES								
289-351W	H8469	H8469-1	H8470	⬡	10, 20	1 5/8"	3 1/2"	OVL

ROADSTER HEADER DIMENSION CHART



PART NO.	DIMENSION A		DIMENSION B		DIMENSION C	
	LEFT	RIGHT	LEFT	RIGHT	LEFT	RIGHT
H8031	11 1/2"	11 1/2"	14"	14"	34"	32"
H8061	15 1/2"	15 1/2"	12"	12"	30"	30"
H8069	14 1/2"	14 1/2"	13 1/2"	13 1/2"	34"	34"
H8071	14 3/4"	14 3/4"	13 3/4"	13 3/4"	30"	30"
H8467	13 1/2"	14"	12"	12"	35"	35"
H8469	15"	15"	14"	14"	28"	28"

Side Tube Turnouts

Turnouts are designed primarily for roadster style headers and are available with or without built-in six sided louvered mufflers. Turnouts provide the perfect finishing touch to many custom exhaust applications. Choose from three different finishes to match your need; chrome, metallic ceramic or raw. See page 19 for application information.



ROADSTER HEADERS



H8032



H8060



H8070



H8072



H8468



H8470

Footnotes

10 Outside frame exit
15 Can be used with most oil filter system or transmission and starter combination

17 Fits most angle plug heads
20 Chrome headers are polished before and after assembly for show quality appearance

37 Fits standard deck big blocks only

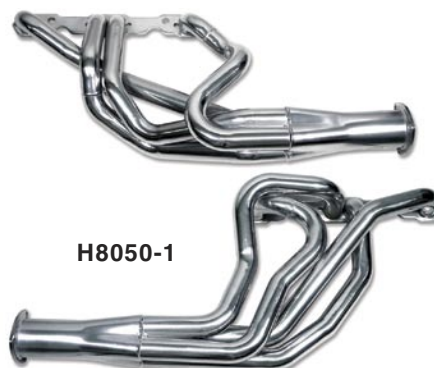


TRI-5 HEADERS

Our popular 55-57 Chevy passenger car headers for small or big block swaps offer superior performance and fit. These headers accommodate the GM 605 power steering box conversion and fit most motor mounts. Extra ground clearance makes "slammed" cars driveable and above frame rail exhaust system installation easy. Available in a raw finish for individual customizing or with Patriot's metallic ceramic coating.



YEARS	ENGINES	UNCOATED	METALLIC CERAMIC COATED	EMISSION CODES	FOOTNOTES				AUTO		STD		TUBE SIZE	COLLECTOR SIZE	PORT SHAPE	
						A/C	P/B	P/S	COL	FLR	COL	FLR				
CHEVROLET																
PASSENGER CAR, WAGON & NOMAD																
55-57	265-400	H8025	H8025-1		1, 3, 5, 19, 23, 60, 192	Y	Y	Y	Y	Y	N	Y	1 5/8"	2 1/2"	RD	
55-57	265-400	H8055	H8055-1		3, 5, 23, 36, 60, 92, 192	Y	Y	Y	Y	Y	N	Y	1 5/8"	2 1/2"	OVL	
55-57	265-400	H8050	H8050-1		17, 54, 76, 192	Y	Y	Y	N	Y	N	Y	1 3/4"	3"	REC	
55-57	LS1/LS6	H8046	H8046-1		5, 85, 106, 107, 108	Y	Y	Y	Y	Y	N	Y	1 3/4"	3"	RD	
55-57	396-502	H8023	H8023-1		3, 19, 23, 37, 105, 192	Y	Y	Y	Y	Y	N	N	1 7/8"	3"	SAP	
55-57	396-502	H8035	H8035-1		4, 11, 13, 14, 15, 19, 37, 105	Y	Y	Y	Y	Y	N	Y	2"	3 1/2"	SAP	



LAKESTER HEADERS



H8040-1

Give your rod a nostalgic look with our Lakester style fully welded header. Fits T-Buckets, Model A's, 32-34 Hi-Boys and most other fenderless street rods with small and big block Chevy or Ford small block engines. Classic design allows for hookup to an under chassis exhaust system, but by removing the provided blockoff plates you can easily uncork your headers.

ENGINE	UNCOATED	COATED	CHROME	EMISSION CODE	FOOTNOTES	TUBE SIZE	COLLECTOR SIZE	PORT SHAPE
CHEVROLET ENGINES								
265-400	H8040	H8040-1	H8041	3	10, 17, 20, 36	1 5/8"	3 1/2"	OVL
396-502	H8042	H8042-1	H8043	3	10, 20	1 7/8"	4"	SAP

FORD ENGINES

289-351W	H8431	H8431-1	H8432	3	20, 55	1 5/8"	3 1/2"	OVL
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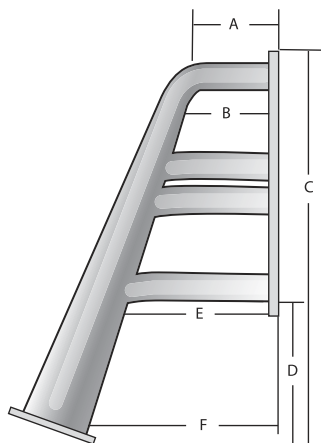


H8043-1



H8431-1

LAKESTER HEADER DIMENSION CHART



LAKESTER TURNOUT KIT

These kits are designed specifically for Patriot Lakester style headers and are available coated or raw. See page 28 for details.



H1145

PART NO.	DIM. A	DIM. B	DIM. C	DIM. D	DIM. E	DIM. F
H8040	6 1/2"	4 1/4"	28 1/2"	11"	8 1/2"	12"
H8041	6 1/2"	4 1/4"	28 1/2"	11"	8 1/2"	12"
H8042	4 1/2"	2 1/2"	27"	12 1/2"	6 1/2"	9"
H8043	4 1/2"	2 1/2"	27"	12 1/2"	6 1/2"	9"
H8431	7 1/2"	6"	27"	17 1/2"	10 1/4"	11 3/4"
H8432	7 1/2"	6"	27"	17 1/2"	10 1/4"	11 3/4"

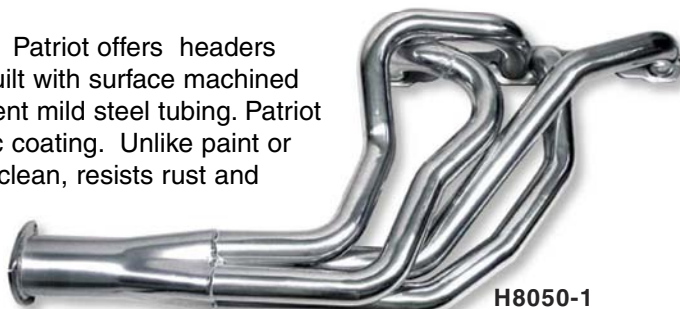
Footnotes

- Does not fit angle plug heads
- Fits with stock or 605 steering boxes, aftermarket side engine mounts and rear trans cross member
- Fenderwell exit
- Shorty design for maximum ground clearance
- Outside frame exit
- Universal block hugger design
- May require smaller front tires to avoid contact.
- 37-57 Chevy applications require alteration of emergency brake rod
- Can be used with most oil filter system or transmission and starter combination
- Fits most angle plug heads
- Check motor mount position before ordering
- Chrome headers are polished before and after assembly for show quality appearance
- Will not fit if engine is located more than 3/4" forward for HEI firewall clearance. Fits with TCI engine mount kit PN 725-7005-80 and with the equivalent Danchuk mounts.
- Fits D-Port cylinder heads including ZZ4 crate engines
- Fits standard deck big blocks only
- Fits with manual and auto trans floor shifts only
- Fits "P" type cylinder head
- Will not fit with 168 tooth flywheels or kickout aftermarket starters
- Fits with either the Danchuk 3/4" forward or their stock location side mounts, rear transmission mount or equivalent and stock or 605 steering boxes. Stock mid mount and ears on the frame must be removed
- O2 bungs are welded on both collectors.
- Will fit most angle plug heads including factory Chevrolet "Bow-Tie" heads
- Original bellhousing frame mounts must be removed.
- Requires use of Street & Performance (or equivalent) billet aluminum adaptors, along with D & P Classis (or equivalent) Chevy frame stands.
- LS1/LS6 engines require the use of a LS1 oil pan for proper header fit.
- Will fit with 605 power steering box
- Header is designed to fit cars using original V-8 pitman arm part number 3719487 not 6 cylinder pitman arm number 3709877. Aftermarket pitman arms must be same configuration as OE for proper header fit.



SPECIFIC FIT HEADERS

Don't give up looking for headers for your vehicle. Patriot offers headers for many applications at prices you can afford. Built with surface machined thick steel flanges for a great seal and mandrel bent mild steel tubing. Patriot headers are available raw or with metallic ceramic coating. Unlike paint or chrome, metallic ceramic coating is easy to keep clean, resists rust and corrosion and will not discolor. Metallic ceramic coating also reduces underhood temperatures. All Patriot headers come with installation hardware, collector reducers, gaskets and instructions.



H8050-1

YEARS	ENGINES	UNCOATED	METALLIC CERAMIC COATED	EMISSION CODES	FOOTNOTES	A/C	P/B	P/S	AUTO COL	FLR	STD COL	FLR	TUBE SIZE	COLLECTOR SIZE	PORT SHAPE
COBRA															
ALL	260-289	H6841	H6841-1	◆		Y	Y	Y	Y	Y	N	Y	1 1/2"	2 1/2"	OVL
CHEVROLET / GMC															
CAMARO															
67-81	265-400	H8021	H8021-1	◆	5, 17, 52, 61, 96, 202	Y	Y	Y	Y	Y	N	N	1 5/8"	3"	RD
67-81	265-400	H8056	H8056-1	◆	5, 36, 52, 61, 92, 93, 96	Y	Y	Y	N	N	N	Y	1 5/8	3	OVL
67-81	265-400	H8047	H8047-1	◆	36, 61, 92, 93, 96, 202	Y	Y	Y	Y	Y	N	Y	1 5/8"	3"	OVL
67-69	396-502	H8062	H8062-1	◆	69	Y	Y	Y	Y	Y	Y	Y	2"	3 1/2"	SAP
67-81	396-502	H8012	H8012-1	◆	5, 52, 53, 54, 69, 202	Y	Y	Y	N	Y	N	Y	1 3/4"	3"	SAP
67-81	396-502	H8013	H8013-1	◆	5, 52, 53, 54, 69	Y	Y	Y	N	Y	N	Y	1 7/8"	3"	SAP
70-72	396-502	H8024	H8024-1	◆	54, 69	Y	Y	Y	N	Y	N	Y	1 7/8"	3 1/2"	SAP
70-72	396-502	H8026	H8026-1	◆	54, 69	Y	Y	Y	N	Y	N	Y	2"	3 1/2"	SAP
CHEVELLE, MALIBU, EL CAMINO															
64-87	265-400	H8021	H8021-1	◆	5, 17, 52, 96	Y	Y	Y	Y	Y	N	N	1 5/8"	3"	RD
64-87	265-400	H8056	H8056-1	◆	5, 36, 92, 93, 96	Y	Y	Y	N	N	N	Y	1 5/8	3	OVL
64-87	265-400	H8047	H8047-1	◆	36, 92, 93, 96	Y	Y	Y	Y	Y	N	Y	1 5/8"	3"	OVL
68-74	396-502	H8024	H8024-1	◆	69	Y	Y	Y	Y	Y	N	Y	1 7/8"	3 1/2"	SAP
68-74	396-502	H8026	H8026-1	◆	69	Y	Y	Y	Y	Y	N	Y	2"	3 1/2"	SAP
68-77	396-502	H8012	H8012-1	◆	5, 52, 53, 54, 69	Y	Y	Y	N	Y	N	Y	1 3/4"	3"	SAP
68-77	396-502	H8013	H8013-1	◆	5, 52, 53, 54, 69	Y	Y	Y	N	Y	N	Y	1 7/8"	3"	SAP
CORVETTE															
55-82	265-400	H8025	H8025-1	◆	1, 5, 60, 96	Y	Y	Y	Y	Y	N	Y	1 5/8"	2 1/2"	RD
MONTE CARLO															
70-87	265-400	H8021	H8021-1	◆	5, 17, 52, 96	Y	Y	Y	Y	Y	N	N	1 5/8"	3"	RD
70-87	265-400	H8056	H8056-1	◆	5, 36, 92, 93, 96	Y	Y	Y	N	N	N	Y	1 5/8	3	OVL
70-87	265-400	H8047	H8047-1	◆	36, 92, 93, 96	Y	Y	Y	Y	Y	N	Y	1 5/8"	3"	OVL
70-74	396-502	H8024	H8024-1	◆	69	Y	Y	Y	Y	Y	N	N	1 7/8"	3 1/2"	SAP
70-74	396-502	H8026	H8026-1	◆	69	Y	Y	Y	Y	Y	N	N	2"	3 1/2"	SAP
70-77	396-502	H8012	H8012-1	◆	5, 52, 53, 54, 69	Y	Y	Y	N	Y	N	Y	1 3/4"	3"	SAP
70-77	396-502	H8013	H8013-1	◆	5, 52, 53, 54, 69	Y	Y	Y	N	Y	N	Y	1 7/8"	3"	SAP
NOVA															
68-79	265-400	H8021	H8021-1	◆	5, 17, 52, 96	Y	Y	Y	Y	Y	N	N	1 5/8"	3"	RD
68-79	265-400	H8056	H8056-1	◆	5, 36, 92, 93, 96	Y	Y	Y	N	N	N	Y	1 5/8	3	OVL
68-79	265-400	H8047	H8047-1	◆	36, 92, 93, 96	Y	Y	Y	Y	Y	N	N	1 5/8"	3"	OVL
68-74	396-502	H8062	H8062-1	◆	69	Y	Y	Y	Y	Y	Y	Y	2"	3 1/2"	SAP
68-79	396-502	H8012	H8012-1	◆	5, 52, 53, 54, 69	Y	Y	Y	N	Y	N	Y	1 3/4"	3"	SAP
68-79	396-502	H8013	H8013-1	◆	5, 52, 53, 54, 69	Y	Y	Y	N	Y	N	Y	1 7/8"	3"	SAP

SPECIFIC FIT HEADERS

YEARS	ENGINES	UNCOATED	METALLIC CERAMIC COATED	EMISSION CODES	FOOTNOTES	A/C	P/B	P/S	AUTO COL	STD FLR	COL	FLR	TUBE SIZE	COLLECTOR SIZE	PORT SHAPE
PASSENGER CAR, WAGON & NOMAD															
55-57	265-400	H8025	H8025-1	⬡	1, 3, 5, 19, 23, 60	Y	Y	Y	Y	Y	N	Y	1 5/8"	2 1/2"	RD
55-57	265-400	H8055	H8055-1	⬡	3, 5, 23, 36, 60, 92	Y	Y	Y	Y	Y	N	Y	1 5/8"	2 1/2"	OVL
55-57	265-400	H8050	H8050-1	⬡	17, 54, 76	Y	Y	Y	N	Y	N	Y	1 3/4"	3"	REC
65-89	265-400	H8047	H8047-1	⬡	92, 93, 96	Y	Y	Y	Y	Y	N	Y	1 5/8"	3"	OVL
71-94	265-400	H8021	H8021-1	⬡	5, 17, 52, 96	Y	Y	Y	Y	Y	N	N	1 5/8"	3"	RD
71-94	265-400	H8056	H8056-1	⬡	5, 36, 92, 93, 96	Y	Y	Y	N	N	N	Y	1 5/8"	3"	OVL
55-57	LS1/LS6	H8046	H8046-1	⬡	5, 85, 106, 107, 108	Y	Y	Y	Y	Y	N	Y	1 3/4"	3"	RD
55-57	396-502	H8023	H8023-1	⬡	3, 19, 23, 37	Y	Y	Y	Y	Y	N	N	1 7/8"	3"	SAP
55-57	396-502	H8035	H8035-1	⬡	4, 11, 13, 14, 15, 19, 37	Y	Y	Y	Y	Y	N	Y	2"	3 1/2"	SAP
65-70	396-502	H8062	H8062-1	⬡	69	Y	Y	Y	Y	Y	Y	Y	2"	3 1/2"	SAP
65-74	396-502	H8012	H8012-1	⬡	5, 52, 53, 54, 69	Y	Y	Y	N	Y	N	Y	1 3/4"	3"	SAP
65-74	396-502	H8013	H8013-1	⬡	5, 52, 53, 54, 69	Y	Y	Y	N	Y	N	Y	1 7/8"	3"	SAP
71-74	396-502	H8024	H8024-1	⬡	49, 69	Y	Y	Y	Y	N	N	N	1 7/8"	3 1/2"	SAP
71-74	396-502	H8026	H8026-1	⬡	49, 69	Y	Y	Y	Y	N	N	N	2"	3 1/2"	SAP
2WD 1/2 & 3/4 TON PICKUP															
55-65	265-400	H8021	H8021-1	⬡	5, 17, 52	Y	Y	Y	Y	Y	N	N	1 5/8"	3"	RD
2WD 1/2, 3/4, 1 TON PICKUP, BLAZER / JIMMY, YUKON, TAHOE															
68-87	265-400	H8048	H8048-1	⬡	36, 92, 94, 95, 96	Y	Y	Y	Y	Y	N	N	1 5/8"	3"	OVL
68-87	396-502	H8054	H8054-1	⬡	69, 94, 95	Y	Y	Y	Y	Y	N	N	1 3/4"	3"	SAP
2WD BLAZER, SUBURBAN/JIMMY, CARRYALL, YUKON, 1-TON CREW CAB															
92-95	396-502	H8058	H8058-1	⬡	158	Y	Y	Y	Y	N	N	N	1 3/4"	3"	SAP
2WD 1500, 2500, 3500 TRUCKS															
88-98	265-400	H8059	H8059-1	⬡	158	Y	Y	Y	Y	N	N	N	1 5/8"	2 1/2"	SAP
92-95	396-502	H8058	H8058-1	⬡	158	Y	Y	Y	Y	N	N	N	1 3/4"	3"	SAP
99-05	4.8/5.3/6.0	H8057	H8057-1	⬡		Y	Y	Y	Y	Y	Y	Y	1 5/8"	3"	SAP
99-05	4.8/5.3/6.0	H1100		⬡	Y PIPE FOR H8057 & H8057-1										
2WD BLAZER, JIMMY, S10, S15 (ENGINE SWAP)															
82-95	265-400	H8036	H8036-1		1, 5, 67, 68	Y	Y	Y	N	Y	N	N	1 1/2"	2 1/2"	RD
4WD 1/2, 3/4, 1 TON PICKUP															
67-87	265-400	H8049	H8049-1	⬡	1, 95, 96	Y	Y	Y	Y	Y	N	N	1 5/8"	2 1/2"	RD
4WD 1500, 2500, 3500 TRUCKS															
88-98	265-400	H8059	H8059-1	⬡	158	Y	Y	Y	Y	N	N	N	1 5/8"	2 1/2"	SAP
92-95	396-502	H8058	H8058-1	⬡	158	Y	Y	Y	Y	N	N	N	1 3/4"	3"	SAP
4WD BLAZER / JIMMY, YUKON, TAHOE															
69-91	265-400	H8049	H8049-1	⬡	1, 95, 96	Y	Y	Y	Y	Y	N	N	1 5/8"	2 1/2"	RD
92-96	265-400	H8059	H8059-1	⬡	158	Y	Y	Y	Y	N	N	N	1 5/8"	2 1/2"	SAP
4WD BLAZER, JIMMY, S10, S15 (ENGINE SWAP)															
82-93	265-400	H8051	H8051-1	⬡	1, 77, 78	Y	Y	Y	Y	Y	N	N	1 1/2"	2 1/2"	RD

Footnotes

- | | | |
|---|--|---|
| <p>1 Does not fit angle plug heads</p> <p>3 Fits with stock or 605 steering boxes, aftermarket side engine mounts and rear trans cross member</p> <p>4 Fenderwell exit</p> <p>5 Shorty design for maximum ground clearance</p> <p>11 Universal block hugger design</p> <p>13 May require smaller front tires to avoid contact.</p> <p>14 37-57 Chevy applications require alteration of emergency brake rod</p> <p>15 Can be used with most oil filter system or transmission and starter combination</p> <p>17 Fits most angle plug heads</p> <p>19 Check motor mount position before ordering</p> <p>23 Will not fit if engine is located more than 3/4" forward for HEI firewall clearance. Fits with TCI engine mount kit PN 725-7005-80 and with the equivalent Danchuk mounts.</p> <p>36 Fits D-Port cylinder heads including Z24 crate engines</p> <p>37 Fits standard deck big blocks only</p> <p>49 Fits 71-74 passenger cars and wagons with auto trans column shift only</p> | <p>52 Will not fit Saginaw close ratio with 825 power steering box</p> <p>53 Not recommended for generation six 502cid engines with aluminum heads</p> <p>54 Fits with manual and auto trans floor shifts only</p> <p>60 Will not fit with 168 tooth flywheels or kickout aftermarket starters</p> <p>61 Does not fit 67-69 Camaro with A/C</p> <p>67 Fits with most engine swap kits</p> <p>68 Fits with Turbo 350 auto transmissions with floor shifter only</p> <p>69 Big block frame stands and motor mounts must be used to insure proper engine location and header fit.</p> <p>76 Fits with either the Danchuk 3/4" forward or their stock location side mounts, rear transmission mount or equivalent and stock or 605 steering boxes. Stock mid mount and ears on the frame must be removed</p> <p>77 Must use Stealth or equivalent motor mount kit.</p> <p>78 Must replace the stock oil pan with a Canton 16-100 two piece or 16-100T one piece style rear main seal.</p> <p>85 O2 bungs are welded on both collectors.</p> <p>92 Will fit most angle plug heads including factory Chevrolet "Bow-Tie" heads</p> | <p>93 Requires removal or modification of locking steering columns if equipped</p> <p>94 Non catalytic converter equipped.</p> <p>95 Reducers available with O2 sensor fitting see catalog page 28</p> <p>96 Installation requires left side A/C bracket part number H7608.1979 and later vehicles with short compressors can use the stock bracket.</p> <p>100 Will not fit models with air injection cylinder heads</p> <p>106 Requires use of Street & Performance (or equivalent) billet aluminum adaptors, along with D & P Classis (or equivalent) Chevy frame stands.</p> <p>107 LS1/LS6 engines require the use of a LS1 oil pan for proper header fit.</p> <p>108 Will fit with 605 power steering box</p> <p>158 Header equipped with a fitting to accept stock O2 sensor</p> <p>202 Will fit Detroit Speed & Engineering front subframes with rack and pinion steering</p> |
|---|--|---|



SPECIFIC FIT HEADERS

YEARS	ENGINES	UNCOATED	METALLIC CERAMIC COATED	EMISSION CODES	FOOTNOTES	A/C	P/B	P/S	AUTO COL FLR	STD COL FLR	TUBE SIZE	COLLECTOR SIZE	PORT SHAPE		
DODGE / PLYMOUTH															
ALL B & E (A & F) BODIES															
67-82	273-360	H8206	H8206-1		203	Y	Y	Y	Y	Y	N	Y	1 5/8"	3"	SAP
67-74	383-440	H8207	H8207-1		203	Y	Y	Y	Y	Y	Y	Y	1 7/8"	3"	SAP
CHALLENGER /BARRACUDA															
60-74	383-440	H8207	H8207-1		203	Y	Y	Y	Y	Y	Y	Y	1 7/8"	3"	SAP
CHRYSLER CORDOBA															
1975	400	H8207	H8207-1		203	Y	Y	Y	N	Y	N	N	1 7/8"	3"	SAP
FORD / MERCURY															
MUSTANG / COUGAR															
64-70	260-302W	H8426	H8426-1		26, 83, 84, 97, 102	Y	Y	Y	Y	Y	N	Y	1 1/2"-1 3/4"	2 1/2"	OVL
64-73	260-302W	H8433	H8433-1		5, 18, 62, 64, 196, 197	Y	Y	Y	Y	Y	N	Y	1 5/8"	3"	OVL
64-73	260-302W	H8403	H8403-1		91, 98, 99	Y	Y	Y	N	Y	N	Y	1 5/8"	3"	SAP
67-70	351C	H8407	H8407-1		88, 97	Y	Y	Y	N	Y	N	N	1 3/4"	3"	SAP
67-70	351C	H8408	H8408-1		88, 97	Y	Y	Y	N	Y	N	N	1 3/4"	3"	SAP
67-70	351C	H8409	H8409-1		88, 97	Y	Y	Y	N	N	N	Y	1 3/4"	3"	SAP
67-70	351C	H8411	H8411-1		88, 97	Y	Y	Y	N	N	N	Y	1 3/4"	3"	SAP
67-73	351W	H8403	H8403-1		91, 97, 98, 99	Y	Y	Y	N	Y	N	N	1 5/8"	3"	SAP
71-73	351C	H8412	H8412-1		88, 97	Y	Y	Y	N	Y	N	Y	1 3/4"	3"	SAP
71-73	351C	H8413	H8413-1		88, 97	Y	Y	Y	N	Y	N	Y	1 3/4"	3"	SAP
FAIRLANE, TORINO/ CYCLONE, MONTEGO															
66-73	260-302W	H8433	H8433-1		5, 18, 62, 196, 197	Y	Y	Y	Y	Y	N	Y	1 5/8"	3"	OVL
66-73	260-302W	H8403	H8403-1		97, 98, 99	Y	Y	Y	Y	Y	N	Y	1 5/8"	3"	SAP
67-73	351W	H8403	H8403-1		97, 98, 99	Y	Y	Y	Y	Y	N	Y	1 5/8"	3"	SAP
70-71	351C	H8407	H8407-1		88, 97	Y	Y	Y	N	Y	N	N	1 3/4"	3"	SAP
70-71	351C	H8408	H8408-1		88, 97	Y	Y	Y	N	Y	N	N	1 3/4"	3"	SAP
70-71	351C	H8409	H8409-1		88, 97	Y	Y	Y	N	N	N	Y	1 3/4"	3"	SAP
70-71	351C	H8411	H8411-1		88, 97	Y	Y	Y	N	N	N	Y	1 3/4"	3"	SAP
FALCON															
66-70	260-302W	H8433	H8433-1		5, 18, 62, 64, 196, 197	Y	Y	Y	Y	Y	N	Y	1 5/8"	3"	OVL
66-73	260-302W	H8403	H8403-1		97, 98	Y	Y	Y	Y	Y	N	Y	1 5/8"	3"	SAP
COMET															
66-69	260-302W	H8403	H8403-1		97, 98	Y	Y	Y	N	Y	N	Y	1 5/8"	3"	SAP
RANCHERO															
66-73	260-302W	H8403	H8403-1		97, 98, 99	Y	Y	Y	Y	Y	N	Y	1 5/8"	3"	SAP
70-71	351C	H8407	H8407-1		97, 88	Y	Y	Y	N	Y	N	N	1 3/4"	3"	SAP
70-71	351C	H8408	H8408-1		97, 89	Y	Y	Y	N	Y	N	N	1 3/4"	3"	SAP
70-71	351C	H8409	H8409-1		97, 88	Y	Y	Y	N	N	N	Y	1 3/4"	3"	SAP
70-71	351C	H8411	H8411-1		97, 89	Y	Y	Y	N	N	N	Y	1 3/4"	3"	SAP
PICKUP															
53-56	223	H8425			58, 59	Y	Y	Y	Y	Y	N	Y	1 1/2"	2"	REC
53-56	272-312Y	H8440			4	Y	Y	Y	Y	Y	N	Y	1 1/2"	3"	SAP
54-64	272-292Y	H8422			110	Y	Y	Y	Y	Y	N	Y	1 1/2"	3"	SAP
2WD F150															
65-74	260-302W	H8405	H8405-1		90, 100	Y	Y	Y	Y	Y	N	N	1 5/8"	2 1/2"	SAP
65-76	352-390	H8406	H8406-1			Y	Y	Y	Y	Y	Y	Y	1 3/4"	3"	SAP
2WD F250															
65-74	260-302W	H8405	H8405-1		90, 100	Y	Y	Y	Y	Y	N	N	1 5/8"	2 1/2"	SAP
65-76	352-390	H8406	H8406-1			Y	Y	Y	Y	Y	Y	Y	1 3/4"	3"	SAP
4WD F250, F350															
65-74	260-302W	H8405	H8405-1		90, 100	Y	Y	Y	Y	Y	N	N	1 5/8"	2 1/2"	SAP



SPECIFIC FIT HEADERS

YEARS	ENGINES	UNCOATED	METALLIC CERAMIC COATED	EMISSION CODES	FOOTNOTES	A/C	P/B	P/S	AUTO COL FLR	STD COL FLR	TUBE SIZE	COLLECTOR SIZE	PORT SHAPE		
OLDSMOBILE															
CUTLASS / 442															
65-75	400-455	H8101	H8101-1	3	163	Y	Y	Y	Y	N	Y	1 3/4"	3"	SAP	
68-77	350-403	H8100	H8100-1	3	163	Y	Y	Y	Y	N	N	Y	1 5/8"	2 1/2"	SAP
DELTA 88															
71-75	400-455	H8101	H8101-1	3		Y	Y	Y	Y	N	N		1 3/4"	3"	SAP
VISTA CRUISER WAGON															
71-74	400-455	H8101	H8101-1	3		Y	Y	Y	Y	N	N		1 3/4"	3"	SAP
PONTIAC															
FIREBIRD, TRANS AM															
67-69	350-455	H8302	H8302-1	3	104	Y	Y	Y	N	Y	N	Y	1 5/8"	3"	SAP
70-79	350-455	H8301	H8301-1	3	104	Y	Y	Y	N	Y	N	Y	1 5/8"	3"	SAP
77-78	350-403 OLDS	H8100	H8100-1	3		Y	Y	Y	N	Y	N	Y	1 5/8"	2 1/2"	SAP
GTO, LE MANS, GRAND AM															
64-75	326-455	H8301	H8301-1	3	104	Y	Y	Y	N	Y	N	Y	1 5/8"	3"	SAP

CLASSIC IMPORT HEADERS

YEARS	ENGINES	UNCOATED	METALLIC CERAMIC COATED	EMISSION CODES	FOOTNOTES	A/C	P/B	P/S	AUTO COL FLR	STD COL FLR	TUBE SIZE	COLLECTOR SIZE	PORT SHAPE	
JAGUAR														
XKE E-TYPE SERIES 1&2														
61-71	3.8-4.2L	H4830	H4830-1		103	Y	Y	Y	Y	N	Y	1 5/8"	2 1/2"	REC
MG														
MGB, MGB-GT														
PRE 75	1.8L	H4800	H4800-1			Y	Y	Y	N	N	Y	1 3/8"	2"	RD
MIDGET														
75-80	1.5L	H4803				Y	Y	Y	N	N	Y	1 1/4"	2"	OVL
VOLVO														
544, 120, 140, P1800, P1800S, P1800ES														
62-69	B18, B20	H4850	H4850-1		32	Y	Y	Y	N	N	Y	1 1/2"	2"	REC
62-69	B18, B20	H4851	H4851-1		75	Y	Y	Y	N	N	Y	1 1/2"	2"	REC

Footnotes

4	Fenderwell exit	75	Fuel injected engines only	100	Will not fit models with air injection cylinder heads
5	Shorty design for maximum ground clearance	83	Fits with manual transmissions using 10" or 10.5" clutch only. 1968-up bellhousings require driver's side header clearance	102	Replica of early Shelby Tri-Y header.
18	Header installation requires the use of the 1965-66 Non Hi-Po V8 clutch equalizer bar			103	See page 21 for Jaguar exhaust system listings.
26	67-70 models require additional driver's side header clearance around the steering box	84	Non-HiPo cars with manual transmission may need header clearance for clutch linkage	104	Some factory heads do not have end bolt holes and should be drilled and tapped to assure proper sealing.
32	Fits only when a 62-67 type intake manifold is used	88	Fits two barrel heads	110	Fits 1953 models with transplanted Y block engines when 1954-64 Y block motor mounts are used.
58	Header uses dual collector design for increased torque	89	Fits four barrel heads (Boss 351)	163	Does not fit Cutlass Supreme
59	Fits the flathead six engine but does not provide for heat exchange to the stock cast intake manifold	90	Does not fit with C-6 transmission	196	Lakewood bell housings require clearancing for header tubes
62	Must use 66 1/2 or later frame brackets (approx. 1" higher than 65 and early 66 style)	91	Will not fit Dart/Windors heads	197	Use recommended C5ZZ16A052E "export brace" if shock mount center to center dimension is less than 33 3/4"
64	Fits with manual transmissions using 85-95 bellhousings with cable clutch kits	97	Installation requires power steering bracket PN H7609.	203	Will not fit models equipped with air injection pump without modification
		98	Fits with C-6 transmission.		
		99	Does not fit 1971-73 Mustang/Cougar with manual transmission.		



CIRCLE TRACK HEADERS

Patriot offers affordable racing headers and do-it-yourself weld up kits for many applications in the popular IMCA Modified, Sprint Car, Late Model Sportsman, Street Stock, Mini-Stock and Pony Car classes. Our headers use precision machined flanges and lightweight but strong 18 gauge tubing. Mandrel bent primaries and long transition collectors reduce backpressure for increased exhaust velocity. Some applications are available with our stepped pipe design to help broaden the torque curve for better corner acceleration. Available with our optional metallic ceramic thermal barrier coating which is corrosion and heat resistant up to 1600° F providing increased thermal fatigue protection and lower under hood temperatures.



H8020-1

YEARS	ENGINES	UNCOATED	METALLIC CERAMIC COATED	EMISSION CODES	FOOTNOTES	AUTO	STD	TUBE SIZE	COLLECTOR SIZE	PORT SHAPE
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MINI STOCK / PONY CAR HEADERS

PINTO										
71-80	2.3L	H8401	H8401-1	⬢	56, 70, 71	Y	Y	1 5/8"-1 3/4"	3"	OVL
MUSTANG II 2.3L										
74-80	2.3L	H8401	H8401-1	⬢	56, 70, 71	Y	Y	1 5/8"-1 3/4"	3"	OVL
PINTO WITH "PRO FOUR" TUBE CHASSIS STYLE										
71-80	2.3L	H8402	H8402-1	⬢	56, 72	Y	Y	1 5/8"-1 3/4"	3"	OVL
MUSTANG II WITH "PRO FOUR" TUBE CHASSIS STYLE										
74-80	2.3L	H8402	H8402-1	⬢	56, 72	Y	Y	1 5/8"-1 3/4"	3"	OVL

STREET STOCK HEADERS

CHEVELLE, MONTE CARLO, GRAND PRIX, CUTLASS, REGAL										
78-86	265-400	H8044	H8044-1	⬢	17, 65, 66	Y	N	1 5/8"	3"	RD
78-86	265-400	H8038	H8038-1	⬢	17, 65, 66	Y	N	1 3/4"	3 1/2"	REC

LATE MODEL CONVENTIONAL CROSSOVER HEADERS

BEMCO, HAMKE, HOWE, LEFTHANDER AND PORT CITY CHASSIS										
CHEVY	265-400	H8045	H8045-1	⬢	17	Y	Y	1 3/4"	3 1/2"	REC

IMCA HEADERS

CHEVROLET ENGINES										
ALL	265-400	H8020	H8020-1	⬢	17, 43, 44	Y	Y	1 3/4"	3 1/2"	REC
ALL	265-400	H8022	H8022-1	⬢	17, 56, 57	Y	Y	1 5/8"-1 3/4"	3"	RD
FORD ENGINES										
ALL	289-351W	H8423	H8423-1	⬢	43, 44	Y	Y	1 5/8"	3"	OVL

CIRCLE TRACK HEADERS



H8045-1



H8022-1



H8423-1



H8401-1



H8402-1



H8038-1

Replacement collectors

H8022 Driver side 60° turnout
H8022 Passenger side 90° turnout

H7640
H7641



H7640



H7641

Sprint style Weld-up Kits

Sprint style header kits work for outside frame street rod applications, sprint cars, and front strut type drag cars. Sprint style kits come with 8 mandrel bent one piece primaries, 2 flanges, formed collectors gaskets and hardware. See page 23 for listings.



Footnotes

17 Fits most angle plug heads
43 Exits toward front tire
44 Can be run upside down to gain clearance but will require relocating water temperature sending unit
56 Stepped pipe design increases low end torque without sacrificing higher RPM performance

57 Slip on style 90 and 45 degree collectors are adjustable for tuning and footbox location
65 Fits with solid side and rear mounts
66 Does not clear stock manual clutch linkage ball located behind the #7 cylinder
70 Fits production chassis exiting under the car

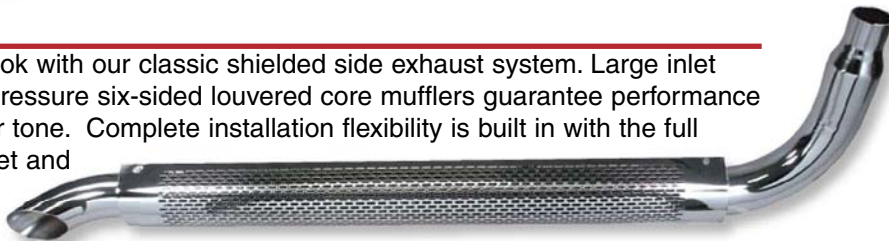
71 Does not clear 2.0L stock motor mount
72 Goes through firewall if used on a production Pinto/Mustang II chassis.



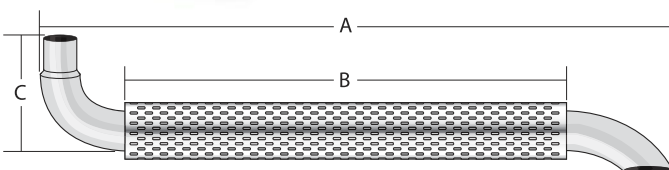
SIDE EXHAUST

Shielded Side Pipe

Give your vehicle that custom look with our classic shielded side exhaust system. Large inlet and outlet pipes with low back pressure six-sided louvered core mufflers guarantee performance and create that distinctive power tone. Complete installation flexibility is built in with the full 360° rotation feature on both inlet and outlet pipes. Includes mounting hardware.



H7402



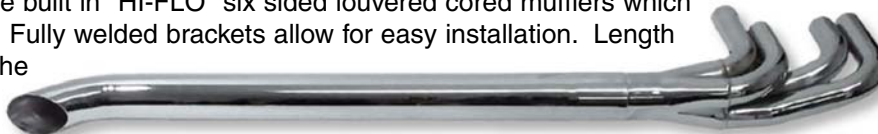
Universal Side Pipe Hook-up Kit

Now there is a way for you to hook-up your side pipe exhaust system. Our kit works with 2" up to 2 1/2" inlet sizes and comes with two 90° and two 180° bends with required saddle clamps. Some minor fabrication and welding is required.

PART NO.	DIM. A	DIM. B	DIM. C
H1050	50"	36"	6 1/2"
H1060	60"	46"	6 1/2"
H1070	70"	56"	6 1/2"
H1080	80"	56"	6 1/2"

Lake Pipe '4'

Get the look of an expensive tuned header side pipe at a fraction of the cost. Chrome Lake Pipe '4' kits connect to headers or a stock exhaust system with one functioning inlet tube and 3 dress-up tubes. Side pipes have built in "HI-FLO" six sided louvered cored mufflers which absorb sound not horsepower. Fully welded brackets allow for easy installation. Length is measured from the bend in the collector to the end of the side pipe.



Low-Line Lake Pipes

The look is back and you can have it with our triple, single and slant style lake pipes. These pipes do not incorporate any silencing materials and are recommended for non-functional use only. Available in three different lengths. The pipe kits come with chromed pipe plugs (except the slant style).



Lake Pipe Plug Kit

Create the custom look with a Lake Plug kit. Comes complete with caps and hardware. Caps are also available separately. Sold in pairs.

Lake pipe plug kit H1285
Lake pipe cap kit H1286



Chrome Clamps

Why bolt up your new side pipe exhaust system with those rusty old clamps you've got laying around. Finish off your exhaust system with these stylish chrome clamps. Available in two sizes. Sold individually.

1 3/4" clamps HPC175
2" clamps HPC200



SIDE EXHAUST

PART NO.	INLET DIAMETER	OUTLET DIAMETER	LENGTH
SHIELDED SIDE PIPES			
H1050	2"	3"	50"
H1060	2"	3"	60"
H1070	2"	3"	70"
H1080	2"	3"	80"
LAKE PIPE '4'			
H1160	1 3/4"	3"	63"
H1165	2"	3 1/2"	63"
H1170	1 3/4"	3"	73"
H1175	2"	3 1/2"	73"
H1180	1 3/4"	3"	83"
H1185	2"	3 1/2"	83"

PART NO.	INLET DIAMETER	OUTLET DIAMETER	LENGTH
SLANT STYLE LOW-LINE LAKE PIPES			
H1260	2"	2"	60"
H1270	2"	2"	70"
H1280	2"	2"	80"
H1373	1 3/4"	1 3/4"	73"
H1381	1 3/4"	1 3/4"	81"
H1384	1 3/4"	1 3/4"	84"
SINGLE STYLE LOW-LINE LAKE PIPES			
H1263	2"	2"	60"
H1273	2"	2"	70"
H1283	2"	2"	80"
TRIPLE STYLE LOW-LINE LAKE PIPES			
H1264	2"	2"	60"
H1274	2"	2"	70"
H1284	2"	2"	80"

Shielded Side Tube Turnout

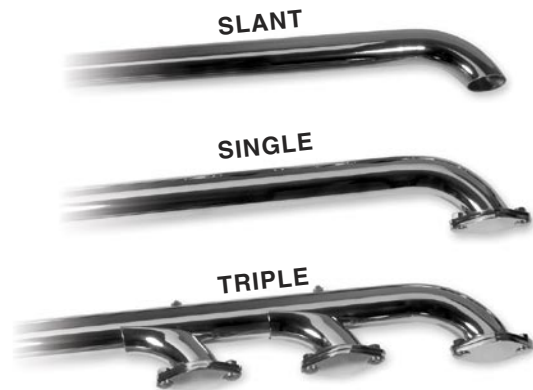
This shielded turnout features a classic slotted one-piece shield that will give your rod a great custom look and provide burn protection when exiting the car. Its built-in six sided louvered muffler provides excellent sound control without robbing horsepower. Large 3 1/2" diameter inlet make this turnout the perfect mate to any of our roadster headers.



PART NO.	INLET DIAMETER	CASE DIAMETER	LENGTH
SHIELDED SIDE TUBE TURNOUT			
H3824	3 1/2"	3 1/2"	26"

REPLACEMENT PARTS

MUFFLER	INLET PIPE	OUTLET PIPE	SHIELD
H3950	H7434	H7432	H7452
H3952	H7434	H7432	H7453
H3954	H7434	H7432	H7454
H3954	H7435	H7433	H7454
	H7400		
	H7401		
	H7400		
	H7401		
	H7400		
	H7401		



Side Tube Turnouts

Side tube turnouts are designed primarily for roadster style headers and are available with or without built-in six sided louvered mufflers. Turnouts provide the perfect finishing touch to many custom exhaust applications. Available chrome, metallic ceramic coated or raw.



UNCOATED PART NO.	COATED PART NO.	CHROME PART NO.	INLET DIAMETER	CASE DIAMETER	LENGTH
SIDE TUBE TURNOUTS W MUFFLER					
H3817	H3817-1	H3816	3 1/2"	3 1/2"	20"
H3819	H3819-1	H3820	3 1/2"	3 1/2"	26"
SIDE TUBE TURNOUTS WITH MUFFLER					
H3812	H3812-1	H3818	3 1/2"	3 1/2"	20"
H3821	H3821-1	H3822	3 1/2"	3 1/2"	26"



MUFFLERS

Smithy's Mufflers

The world's oldest performance muffler is now available for that "resto-rod" or your 1950's custom. Get the muffler your dad used to impress his friends, and yes, it's still guaranteed not to blow out or leak. Double end cap construction and 3 1/2" hammertone finished cases assure the original Smithy look.



PART NO.	INLET DIAMETER	CORE DIAMETER	CASE LENGTH	CASE DIAMETER
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SMITHY'S MUFFLERS

H3010	2"	1 3/4"	22"	3 1/2"
H3011	2"	1 3/4"	26"	3 1/2"
H3012	2"	1 3/4"	30"	3 1/2"
H3013	2 1/4"	2 1/4"	22"	3 1/2"
H3014	2 1/4"	2 1/4"	26"	3 1/2"
H3015	2 1/4"	2 1/4"	30"	3 1/2"
H3016	2 1/2"	2 1/2"	22"	3 1/2"
H3017	2 1/2"	2 1/2"	26"	3 1/2"
H3018	2 1/2"	2 1/2"	30"	3 1/2"



Stainless Mufflers

Perfect for the ultimate street rod, our 304 polished stainless steel glasspack muffler features our six sided louvered core for improved noise absorption. Only long strand sound absorption material is used for increased service life.



STAINLESS MUFFLERS

H3348	2"	1 3/4"	22"	3"
H3560	2"	1 3/4"	22"	3 1/2"
H3349	2"	1 3/4"	26"	3"
H3561	2"	1 3/4"	26"	3 1/2"

HI-FLO Glasspack Mufflers

Heavy steel core design has six rows of louvers for reduced restriction and better sound absorption. Long strand sound absorption material is used for increased muffler life. Hi-Flo Oval mufflers are great where ground or axle clearance is limited. Hi-Flo Header mount mufflers accommodate most 3-bolt header flanges.



PART NO.	INLET DIAMETER	CORE DIAMETER	CASE LENGTH	CASE DIAMETER
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HI-FLO GLASSPACK MUFFLERS

H3341	1 3/4"	1 3/4"	12"	3"
H3342	1 3/4"	1 3/4"	15"	3"
H3543	1 3/4"	1 3/4"	18"	3 1/2"
H3344	1 3/4"	1 3/4"	22"	3"
H3544	1 3/4"	1 3/4"	22"	3 1/2"
H3345	1 3/4"	1 3/4"	24"	3"
H3346	1 3/4"	1 3/4"	26"	3"
H3546	1 3/4"	1 3/4"	26"	3 1/2"
H3453	2"	2"	18"	4"
H3554	2"	2"	22"	3 1/2"
H3456	2"	2"	26"	4"
H3558	2"	2"	36"	3 1/2"
H3459	2"	2"	40"	4"

PART NO.	COLLECTOR DIAMETER	CORE DIAMETER	CASE LENGTH	CASE DIAMETER
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HI-FLO HEADER STYLE

H3800	2 1/2"	2"	32 1/2"	3 1/2"
H3801	3"	2"	34"	3 1/2"
H3805	3 1/2"	2"	35"	3 1/2"

MUFFLERS

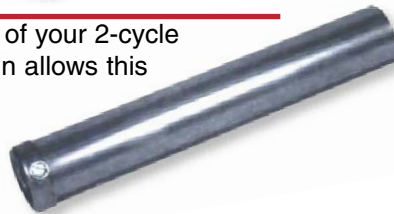
Universal Mini Muffler

Reduce exhaust noise without a bulky exhaust system. Simple "screw in place" installation makes this muffler incredibly versatile.



Two Stroke Silencer

Tone down the exhaust note of your 2-cycle engine. Simple "slip in" design allows this silencer to fit most expansion chambers.



Standard Muffler Insert

Our heavy duty six-sided louvered core is wrapped with hi-temp packing for long life. Designed to slip inside turnouts, side pipes or extensions.



Auger Insert

Our auger style provides excellent sound control without the fiberglass packing.



Jaguar Exhaust Systems

Jaguar XKE owners don't have to pay ridiculously high prices for mufflers anymore! Patriot offers ready to install high performance muffler systems for the popular E-Type Series cars from 1961 thru 1971. The show quality chrome finish looks great and provides improved corrosion resistance. Our unique muffler core design effectively reduces restriction and absorbs more noise than the designs used by most other manufacturers.

DESCRIPTION	PART NO.	TUBE DIAMETER	CASE DIAMETER
XKE E-TYPE SERIES 1			
61-64 3.8L	H3832	1 3/4"	3"
64 1/2-67 4.2L	H3834	1 3/4"	3"
XKE E-TYPE SERIES 2			
69-71 4.2L	H3833	1 3/4"	3"

UNIVERSAL MUFFLERS

PART NO.	CORE DIAMETER	LENGTH	CASE DIAMETER
MINI MUFFLER			
H3133	1"	12"	1 1/2"
H3121	1 1/4"	12"	1 5/8"
H3132	1"	8"	1 1/2"
H3110	1"	8"	1 3/8"
H3120	1 1/4"	8"	1 5/8"
TWO STROKE SILENCERS			
H2970	1"	8"	1 1/2"
H2971	1 1/4"	8"	2"

MUFFLERS INSERTS

PART NO.	TUBE DIAMETER	LENGTH
STANDARD INSERT		
H3842	3 1/2"	7"
H3840	3 1/2"	12 1/2"
AUGER INSERT		
H3844	3"	11"
H3843	3 1/2"	11"





EXHAUST TIPS

Bellflower Tip

The Bellflower design permits custom fabrication of the exhaust pipe. These tips are very popular on customized 50's and 60's rods.



Drive Shaft Tip

The Drive Shaft tip has a rolled edge just like our bellflower tip but is a straight tip with no bend.



Dump Tube

Our chrome "Dump" tube has a straight through design without any silencing material and is recommended for non-functional use only. Dump tube measures 16" in length and has a 2" inlet and outlet. Includes cap.



Street Rod Megaphone

Megaphones can be used to give any street rod that custom look. Available in raw or chrome finishes and a wide assortment of inlet and outlet diameters.



Turn Down Tip

Specifically designed for motorcycle applications with each tip featuring an integral clamp fitting and a fine polished chrome finish.



STREET ROD TIPS

PART NO.	INLET DIAMETER	OUTLET DIAMETER	LENGTH
BELLFLOWER TIP			
H1530	1 7/8"	2 1/2"	18"
H1531	1 7/8"	2 1/2"	24"
H1532	1 7/8"	2 1/2"	30"
DRIVESHAFT TIP			
H1570	2 1/2"	2 1/2"	18"
H1571	2 1/2"	2 1/2"	24"
H1572	2 1/2"	2 1/2"	30"
DUMP TUBE			
H1620	2"	2"	16"
MEGAPHONE			
H7328 (chrome)	2"	4"	12"
H7324 (chrome)	2"	4"	24"
H7321 (chrome)	2 1/4"	3 3/4"	17 3/4"
H7329 (raw)	1 5/8"	3 1/2"	30"
H7331 (raw)	1 5/8"	4"	30"
H7327 (raw)	2"	4"	12"
H7323 (raw)	2"	4"	24"
H7320 (raw)	2 1/4"	3 3/4"	17 3/4"
TURN DOWN TIP			
H2963	1 1/2"	1 1/2"	13"
H2964	1 5/8"	1 5/8"	13"
H2965	1 3/4"	1 3/4"	13"

UNIVERSAL TIPS

PART NO.	INLET DIAMETER	OUTLET DIAMETER	LENGTH	STYLE
CURVE DOWN FLARE TIP				
H1542	1 7/8"		12"	
H1543	2"		12"	
H1546	2 1/2"		12"	
CURVEX TIP				
H1561	1 7/8"		9"	
ECHO CAN				
H1533	2"	3"	12"	
H1534	2"	3 1/2"	12"	
H1535	2"	3 1/2"	18"	
FISHTAIL STYLE				
H2950	1 7/8"		8"	
PENCIL TIP				
H1607	2 1/8"	2 1/8"	9"	
SLASH CUT TIP				
H1505	2 1/2"		9"	
STRAIGHT FLARE TIP				
H1593	2 1/4"		9"	

WELD-UP KITS

Lakester Weld-up Kits

Our weld-up header kits work great for street rodders and racers who need to build custom headers when a specific fit header is not available for their car. Check out our Lakester style header kits featuring 16 gauge mild steel tubing and specially designed tapered collector cones.

ENGINE	PART NO.	FOOTNOTES	TUBE DIAMETER	COLLECTOR DIAMETER
CHEVY				
265-400	H8001	41	1 5/8"	3 1/2"
265-400	H8002	41	1 5/8"	4"
396-502	H8003	41	1 7/8"	3 1/2"
396-502	H8004	41	1 7/8"	4"
FORD				
289-351W	H8414	41	1 5/8"	3 1/2"



Sprint Style Weld-up Kits

Sprint style header kits work for outside frame street rod applications, sprint cars, and front strut type drag cars. Sprint style kits come with 8 mandrel bent one piece primaries, 2 flanges and formed collectors.

ENGINE	PART NO.	FOOTNOTES	TUBE DIAMETER	COLLECTOR DIAMETER
CHEVY				
265-400	H8009	8	1 1/2"	3"
265-400	H8007	8	1 5/8"	3"
265-400	H8010	8	1 5/8"	3 1/2"
265-400	H8011	8	1 3/4"	3"
265-400	H8016	8, 74	1 3/4"	3 1/2"
265-400	H8015	8, 74	1 7/8"	3 1/2"
396-502	H8005	8	2"	3 1/2"
FORD				
289-351W	H8410	8	1 5/8"	3"



Footnotes

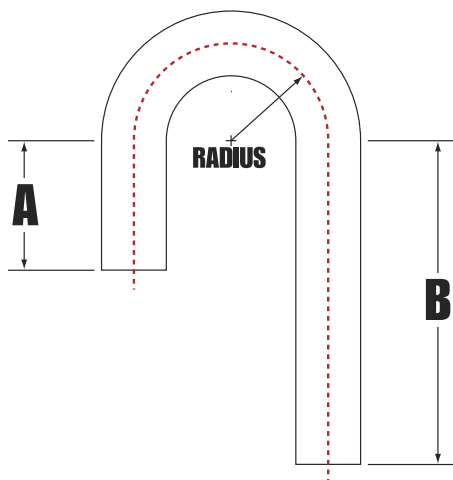
8 Kits consist of 8 mandrel bent header tubes, flange kit and formed collectors

41 Kit includes two round port header flanges, collector flanges, block-off plates, four exhaust hookup flanges, eight pre-bent header tubes and two collector cones

74 Fits Brodix spread port cylinder heads



J BENDS



Mild Steel Mandrel Bends (1010)

Our mild steel mandrel bends are available in many combinations of radius, tube diameter and length to suit professional header builders, custom muffler shops and do-it-yourselfers alike. All our bends are made on the industry's most up to date mandrel bending machines to ensure smooth wrinkle-free bends with no crimping.

Aluminized Mandrel Bends (A787)

Aluminized tubing has become increasingly popular in exhaust system fabrication as a lower cost alternative to stainless steel. We offer a complete assortment of bends in all the popular exhaust system sizes.

304 Stainless Steel Mandrel Bends (A269)

Our 304 stainless steel mandrel bends combine excellent physical properties with a remarkable resistance to corrosive agents found in automotive exhaust emissions. 304 material is the most cost-effective grade of nonmagnetic stainless steel for high strength racing applications or custom street machine exhaust systems.



PART NO.	GAUGE	TUBE DIAMETER	RADIUS	LEG LENGTHS	
				A	B

J BENDS

18 GAUGE MILD STEEL (1010)

H7013	18	1 1/2"	2"	6"	15"
H7018	18	1 5/8"	2"	6"	15"
H7020	18	1 3/4"	2"	6"	15"
H7022	18	1 3/4"	2 1/2"	6"	15"
H7028	18	1 7/8"	2 1/2"	6"	15"
H7029	18	1 7/8"	3"	6"	15"
H7036	18	2"	3"	6"	15"
H7041	18	2"	4"	6"	15"
H7043	18	2 1/8"	3"	6"	15"
H7001	18	2 1/8"	3 1/2"	6"	15"
H7049	18	2 1/4"	3 1/2"	6"	15"
H7075	18	2 1/4"	4"	6"	15"
H7078	18	2 3/8"	3"	6"	15"
H7054	18	2 1/2"	3"	6"	15"
H7076	18	2 1/2"	4"	6"	15"

16 GAUGE MILD STEEL (1010)

H7008	16	1 1/2"	2"	6"	15"
H7019	16	1 5/8"	2"	6"	15"
H7021	16	1 3/4"	2"	6"	15"
H7032	16	1 7/8"	2 1/2"	6"	15"
H7042	16	2"	3"	6"	15"
H7044	16	2 1/8"	3"	6"	15"
H7048	16	2 1/8"	4"	6"	15"
H7053	16	2 1/4"	3 1/2"	6"	15"
H7059	16	2 1/2"	3"	6"	15"
H7058	16	2 1/2"	4"	6"	15"

ALUMINIZED (A787)

H7080	16	2 1/4"	3 1/2"	6"	15"
H7083	16	2 1/2"	4"	6"	15"

304 STAINLESS STEEL (A269)

H6900	18	1 1/4"	2 1/4"	6"	12"
H6901	18	1 3/8"	2 1/2"	6"	12"
H6902	18	1 1/2"	2"	6"	12"
H6903	18	1 1/2"	2 1/2"	6"	12"
H6904	18	1 1/2"	3"	6"	12"
H6905	18	1 5/8"	2"	6"	12"
H6906	18	1 5/8"	2 1/2"	6"	12"
H6907	18	1 5/8"	3"	6"	12"
H6908	18	1 3/4"	2"	6"	12"
H6909	18	1 3/4"	2 1/2"	6"	12"
H6910	18	1 3/4"	3"	6"	12"
H6911	18	1 3/4"	4"	6"	12"
H6912	18	1 7/8"	2 1/2"	6"	12"
H6913	18	1 7/8"	3"	6"	12"
H6914	18	1 7/8"	4"	6"	12"
H6915	18	2"	3"	6"	12"
H6916	18	2"	4"	6"	12"
H6917	18	2 1/8"	3"	6"	12"
H6918	18	2 1/8"	3 1/2"	6"	12"
H6919	18	2 1/8"	4"	6"	12"
H6920	18	2 1/4"	3 1/2"	6"	12"
H6921	18	2 1/4"	4"	6"	12"
H6924	18	2 1/2"	4"	6"	12"

U BENDS

PART NO.	GAUGE	TUBE		RADIUS	LEG LENGTHS	
		DIAMETER			A	B

U BENDS

18 GAUGE MILD STEEL (1010)

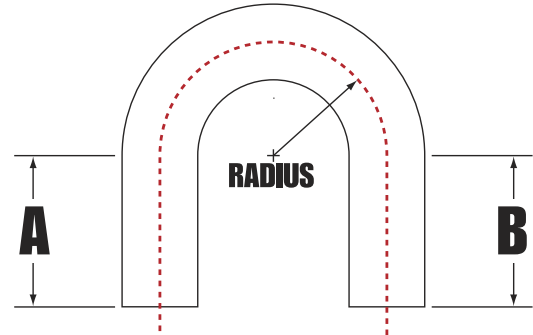
H7000	18	1 1/4"	2 1/4"	6"	6"
H7006	18	1 3/8"	2 1/2"	6"	6"
H7010	18	1 1/2"	2"	6"	6"
H7011	18	1 1/2"	2 1/2"	6"	6"
H7012	18	1 1/2"	3"	6"	6"
H7016	18	1 5/8"	2 1/2"	6"	6"
H7017	18	1 5/8"	3"	6"	6"
H7014	18	1 5/8"	6"	12"	12"
H7023	18	1 3/4"	2 1/2"	6"	6"
H7024	18	1 3/4"	3"	6"	6"
H7025	18	1 3/4"	4"	6"	6"
H7026	18	1 3/4"	6"	6"	6"
H7027	18	1 3/4"	6"	12"	12"
H7030	18	1 7/8"	3"	6"	6"
H7031	18	1 7/8"	4"	6"	6"
H7033	18	1 7/8"	6"	12"	12"
H7037	18	2"	3"	6"	6"
H7038	18	2"	4"	6"	6"
H7039	18	2"	6"	6"	6"
H7040	18	2"	6"	12"	12"
H7045	18	2 1/8"	6"	12"	12"
H7073	18	2 1/4"	6"	12"	12"
H7074	18	2 1/2"	5"	12"	12"

16 GAUGE MILD STEEL (1010)

H7007	16	1 1/2"	2"	6"	6"
H7015	16	1 5/8"	2 1/2"	6"	6"
H7009	16	1 5/8"	6"	12"	12"
H7068	16	1 3/4"	6"	12"	12"
H7034	16	1 7/8"	6"	12"	12"
H7064	16	2"	6"	12"	12"
H7077	16	2 1/8"	3"	6"	6"
H7046	16	2 1/8"	3 1/2"	6"	6"
H7047	16	2 1/8"	6"	12"	12"
H7050	16	2 1/4"	4"	6"	6"
H7051	16	2 1/4"	6"	6"	6"
H7052	16	2 1/4"	6"	12"	12"
H7055	16	2 1/2"	4"	6"	6"
H7057	16	2 1/2"	5"	12"	12"
H7056	16	2 1/2"	6"	6"	6"
H7060	16	3"	6"	6"	6"
H7065	16	3 1/2"	7"	6"	6"
H7066	16	4"	7"	6"	6"

ALUMINIZED (A787)

H7081	16	2 1/4"	6"	12"	12"
H7084	16	2 1/2"	6"	12"	12"
H7087	16	3"	6"	12"	12"
H7090	16	3 1/2"	7"	12"	12"
H7093	16	4"	7"	12"	12"



PART NO.	GAUGE	TUBE		RADIUS	LEG LENGTHS	
		DIAMETER			A	B

U BENDS

18 GAUGE 304 STAINLESS STEEL (A269)

H6925	18	1 1/4"	2 1/4"	6"	6"
H6926	18	1 3/8"	2 1/2"	6"	6"
H6927	18	1 1/2"	3"	6"	6"
H6928	18	1 5/8"	3"	6"	6"
H6929	18	1 5/8"	6"	6"	6"
H6930	18	1 3/4"	3"	6"	6"
H6931	18	1 3/4"	6"	6"	6"
H6932	18	1 7/8"	6"	6"	6"
H6933	18	2"	6"	6"	6"
H6934	18	2 1/8"	6"	6"	6"
H6935	18	2 1/4"	3 1/2"	6"	6"
H6937	18	2 1/2"	4"	6"	6"
H6939	18	2 1/2"	6"	6"	6"
H6936	16	2 1/4"	3 1/2"	6"	6"

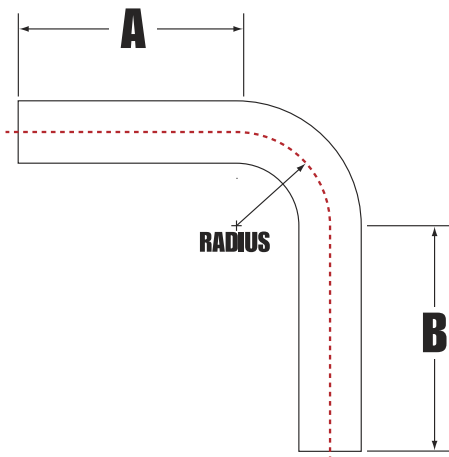
16 GAUGE 304 STAINLESS STEEL (A269)

H6938	16	2 1/2"	4"	6"	6"
H6940	16	2 1/2"	6"	6"	6"
H6942	16	3"	6"	6"	6"
H6941	18	3"	6"	6"	6"





SPECIALITY BENDS & TUBING



PART NO.	GAUGE	TUBE		LEG LENGTHS	
		DIAMETER	RADIUS	A	B
SPECIALITY BENDS					
45° BENDS 304 STAINLESS STEEL (A269)					
H6950	16	2 1/4"	3 1/2"	6"	6"
H6951	16	2 1/2"	4"	6"	6"
H6952	16	3"	6"	6"	6"
90° BENDS MILD STEEL (1010)					
H7062	16	3"	3 1/2"	6"	12"
H7061	18	3"	3 1/2"	6"	12"
H7063	16	3 1/2"	4"	6"	12"
H7067	16	4"	4 1/2"	6"	12"
90° BENDS 304 STAINLESS STEEL (A269)					
H6953	16	2 1/4"	3 1/2"	6"	6"
H6954	16	2 1/2"	4"	6"	6"
H6955	16	3"	6"	6"	6"
120° BENDS MILD STEEL (1010)					
H7070	16	3"	3 1/2"	6"	12"
H7069	18	3"	3 1/2"	6"	12"
H7071	16	3 1/2"	4"	6"	12"
H7072	16	4"	4 1/2"	6"	12"
120° BENDS ALUMINIZED (A787)					
H7086	16	3"	3 1/2"	6"	12"
H7089	16	3 1/2"	4"	6"	12"
H7092	16	4"	4 1/2"	6"	12"



PART NO.	GAUGE	TUBE	LENGTHS
		DIAMETER	
TUBING			
MILD STEEL (1010)			
H7748	18	1 1/2"	5'
H7751	16	1 5/8"	5'
H7750	18	1 5/8"	5'
H7752	18	1 3/4"	5'
H7755	16	1 7/8"	5'
H7754	18	1 7/8"	5'
H7757	16	2"	5'
H7756	18	2"	5'
H7759	16	2 1/8"	5'
H7758	18	2 1/8"	5'
H7761	16	2 1/4"	5'
H7760	18	2 1/4"	5'
H7763	16	2 1/2"	5'
H7762	18	2 1/2"	5'
H7765	16	3"	5'
H7764	18	3"	5'
H7767	16	3 1/2"	5'
H7766	18	3 1/2"	5'
H7768	16	4"	5'
ALUMINIZED (A787)			
H7780	16	2 1/4"	5'
H7782	16	2 1/2"	5'
H7784	16	3"	5'
H7786	16	3 1/2"	5'
H7788	16	4"	5'
304 STAINLESS STEEL (A269)			
H7700	18	1 1/4"	5'
H7701	18	1 3/8"	5'
H7702	18	1 1/2"	5'
H7703	18	1 5/8"	5'
H7704	18	1 3/4"	5'
H7705	18	1 7/8"	5'
H7706	18	2"	5'
H7707	16	2"	5'
H7708	18	2 1/8"	5'
H7709	16	2 1/8"	5'
H7710	18	2 1/4"	5'
H7711	16	2 1/4"	5'
H7712	18	2 3/8"	5'
H7713	16	2 3/8"	5'
H7714	18	2 1/2"	5'
H7715	16	2 1/2"	5'
H7716	18	3"	5'
H7717	16	3"	5'
H7718	16	3 1/2"	5'

FLANGE KITS

Header Flange Kits

Patriot precision machined header flange kits are available for many popular engine families. Header flange kits come complete with gaskets and header bolts. Choose from our heavy duty 3/8" supplied with our premium 1100° F gaskets or less expensive lighter weight 5/16" flanges.



PART NO.	ENGINE / DESCRIPTION	TUBE DIAMETER	PORT SHAPE
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3/8" FLANGE KITS

CADILLAC

H7830	425, 500	1 7/8	square
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CHEVROLET

H7831	265-400	1 5/8"	round
H7863	265-400	1 5/8"	oval
H7832	265-400	1 3/4"	rect
H7893	LS1/LS6	1 5/8" - 1 3/4"	SAP
H7834	348, 409	2"	rect
H7899	396-502	1 3/4" - 2"	SAP
H7898	396-572	2" - 2 1/8"	D-port

CHRYSLER

H7835	273-360	1 5/8"	SAP
H7838	383-440 excluding Hemi	1 3/4"	rect
H7828	383-440 excluding Hemi	2"	rect
H7837	354, 392 Hemi	2"	round
H7840	426 Hemi	2" - 2 1/4"	square

FORD

H7841	260-351W	1 5/8"	rect
H7843	260-351W	1 3/4"	rect
H7846	351W (World Product head)	1 3/4"	rect
H7844	351-400M	1 3/4"	oval
H7845	351C (4 bbl heads)	2"	square
H7847	390-428 (8-bolt truck)	1 3/4"	rect
H7848	390-428 (8-bolt car)	2" - 2 1/8"	rect
H7829	390-428 (16-bolt car)	2" - 2 1/8"	rect
H7849	429-460	1 3/4"	oval
H7850	429-460	2"	oval
H7851	460 (fuel injection)	1 3/4"	oval / D

OLDSMOBILE

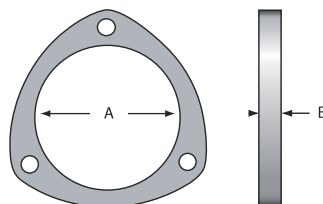
H7852	403-455	1 3/4"	rect
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PONTIAC

H7853	326-455	1 7/8"	round
H7854	326-455	1 5/8" - 1 3/4"	D-port

Collector Flange Kits

Patriot collector flange kits come complete with two flanges, gaskets and flange bolts. Round collector flanges kits include two block off plates and two flanges.



PART NO.	ENGINE / DESCRIPTION	TUBE DIAMETER	PORT SHAPE
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5/16" FLANGE KITS

CHEVROLET

H7864	265-400	1 5/8"	round
H7861	265-400 Stainless Steel	1 5/8"	oval
H7894	265-400	1 3/4"	rect
H7896	265-400 Brodix	1 3/4"	round
H7895	265-400 Brodix	1 7/8" - 2"	round
H7833	265-400 (outer flange)	1 7/8" - 2"	round
H7800	265-400 (inner flange)	N/A	SAP
H7892	LS1/LS6	1 5/8" - 1 3/4"	SAP

CHRYSLER

H7880	273-360	1 5/8" - 1 3/4"	rect
H7890	383-440 excluding Hemi	1 3/4"	rect
H7897	383-440 excluding Hemi	1 7/8" - 2"	rect

FORD

H7842	260-351W	1 1/2"	oval
H7870	260-351W	1 5/8" - 1 3/4"	oval
H7869	272-312 Y	1 1/2"	square
H7855	390-428 (8-bolt truck)	1 3/4"	rect
H7871	429-460	2"	oval
H7881	Boss 351C	2"	rect

PONTIAC

H7882	326-455	1 5/8" - 1 3/4"	D-port
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PART NO.	DESCRIPTION	COLLECTOR DIAMETER (A)	FLANGE THICKNESS (B)
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COLLECTOR FLANGE KITS

H7257	2 bolt style	2"	4 Gauge
H7265	2 bolt style	2 1/2"	4 Gauge
H7258	3 bolt style	2"	4 Gauge
H7259	3 bolt style	2 1/2"	4 Gauge
H7230	Stainless 3 bolt style	2 1/2"	5/16"
H7253	3 bolt style	2 1/2"	5/16"
H7254	3 bolt style	2 1/2"	3/8"
H7260	3 bolt style	3"	4 Gauge
H7268	3 bolt style	3"	3/8"
H7261	3 bolt style	3 1/2"	4 Gauge
H7269	3 bolt style	3 1/2"	3/8"
H7266	Round 4 bolt style	3 1/2"	5/16"
H7267	Round 4 bolt style	4"	5/16"



COLLECTORS & REDUCERS

Mild Steel (1010) Formed Collectors

Patriot formed collectors provide a smooth transition point for superior exhaust scavenging. Choose from a variety of primary tube and collector sizes.



PART NO.	PRI.TUBE DIAMETER	COLLECTOR DIAMETER	LENGTH	TUBING GAUGE	UNIT OF MEASURE
4 INTO 1 COLLECTORS					
H7678	1 1/2"	2 1/2"	6"	16	pair
H7668	1 1/2"	2 1/2"	9"	16	pair
H7669	1 1/2"	3"	9"	16	pair
H7679	1 1/2"	3 1/2"	10"	16	pair
H7671	1 5/8"	2 1/2"	10"	16	pair
H7670	1 5/8"	3"	10"	16	pair
H7680	1 5/8"	3 1/2"	10"	16	pair
H7672	1 3/4"	3"	10"	16	pair
H7682	1 3/4"	3 1/2"	10"	16	pair
H7674	1 7/8"	3"	10"	16	pair
H7684	1 7/8"	3 1/2"	10"	16	pair
H7686	2"	3 1/2"	10"	16	pair
H7681	2"	4"	10"	16	pair
H7688	2 1/8"	3 1/2"	10"	16	pair
H7689	2 1/8"	4"	12"	16	pair
H7685	2 1/4"	3 1/2"	10"	16	pair
H7690	2 1/4"	4"	10"	16	pair
2 INTO 1 COLLECTORS					
H7659	1 5/8"	2"	6 1/2"	16	each
H7660	1 5/8"	2 1/2"	6 1/2"	16	each
H7661	1 3/4"	2"	6 1/2"	16	each
H7662	1 3/4"	2 1/8"	6 1/2"	16	each
H7663	1 3/4"	2 1/4"	6 1/2"	16	each
H7664	2"	2 1/2"	6 1/2"	16	each
H7665	2 1/2"	3"	6 1/2"	16	each
H7666	2 1/2"	3 1/2"	6 1/2"	16	each
H7667	2 1/2"	4"	6 1/2"	16	each

Lakester Turnouts

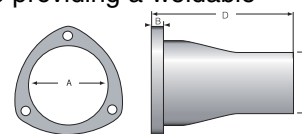
These kits are designed specifically for Patriot Lakester style headers and are available coated or raw.



PART NO.		COLLECTOR DIAMETER	LENGTH	UNIT OF MEASURE
LAKESTER TURNOUTS				
H1145	Raw	3 1/2"	4 1/4"	pair
H1145-1	Coated	3 1/2"	4 1/4"	pair
H1146	Raw	4"	4 1/4"	pair
H1146-1	Coated	4"	4 1/4"	pair

Collector Reducers

Patriot collector reducers are zinc plated to minimize corrosion while providing a weldable finish. Kits come complete with two reducers, gaskets and flange bolts.



PART NO.	COLLECTOR DIA. (A)	OUTLET DIA. (C)	LENGTH (D)	THICKNESS (B)
COLLECTOR REDUCERS				
H7248	2 1/2"	2"	1 3/4"	4 Gauge
H7250	2 1/2"	2"	5"	4 Gauge
H7242	2 1/2"	2 1/2"	5"	4 Gauge
H7239	2 1/2"	2 1/2"	5"	5/16
H7251	3"	2 1/4"	5"	4 Gauge
H7243	3"	2 1/2"	5"	4 Gauge
H7238	3"	2 1/2"	5"	5/16
H7244	3"	3"	5"	4 Gauge
H7237	3"	3"	5"	5/16
H7252	3 1/2"	2 1/2"	5"	4 Gauge
H7236	3 1/2"	2 1/2"	5"	3/8
H7245	3 1/2"	3"	5"	4 Gauge
H7235	3 1/2"	3"	5"	3/8
H7246	3 1/2"	3 1/2"	5"	4 Gauge
H7234	4"	3"	5"	3/8

NEW DOME STYLE COLLECTOR FOR H8019

H7247	2 1/2"	2 1/4"	1 3/4"	4 Gauge
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OXYGEN SENSOR REDUCERS

H7232	2 1/2"	2 1/4"	5"	5/16
H7233	3"	2 1/2"	5"	5/16

OXYGEN SENSOR FITTING

H7231	Universal weld-on 18mm thread - sold individually			
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Slip Connectors and Turnouts



PART NO.	INLET DIAMETER	OUTLET DIAMETER	LENGTH	UNIT OF MEASURE
TURNOUTS				
H3813	3"	3"	9"	pair
H3814	3"	3"	24"	pair
H3815	3 1/2"	3 1/2"	9"	pair
H3817	3 1/2"	3 1/2"	20"	pair
SLIP CONNECTORS				
H7621	1 5/8"	1 5/8"	3"	each
H7624	1 3/4"	1 3/4"	3"	each
H7628	2"	2"	3 1/2"	each
H7631	2 1/4"	2 1/4"	4"	each
H7633	3"	3"	3"	each
H7635	4"	4"	4 1/2"	each

GASKETS

Exhaust Cut-Out Kits

Easy to install cut-outs permit quick bypassing of your exhaust system for maximum power in racing conditions. Kits come with all necessary mounting hardware. Some fabrication may be required but no welding is needed.



NEW

PART NO.	DESCRIPTION	TUBE DIAMETER	UNIT OF MEASURE
CUT-OUT HOOKUP KITS			
H1130	Cut-out kit	2 1/2"	Pair
H1131	Cut-out kit	2 1/2"	Single
H1132	Cut-out kit	3"	Pair
H1133	Cut-out kit	3"	Single
H1134	Cut-out kit	3 1/2"	Pair
H1135	Cut-out kit	3 1/2"	Single

NEW

Header Brackets

Simplify your header installation with our quality brackets. These brackets are made from rigid steel and plated to resist corrosion.

PART NO.	DESCRIPTION
GM ALTERNATOR BRACKETS	
H7606	Mounting bracket left side only (use with H7607)
H7607	Adapter bracket (use with H7606)
GM A/C BRACKETS	
H7608	Chevy Small Block left side
FORD POWER STEERING BRACKET	
H7609	Cars with external slave cylinder



H7606



H7607



H7608



H7609

Universal side pipe hook-up kit

Now there is a way for you to hook-up your side pipe exhaust system. Our kit works with 2" up to 2 1/2" inlet sizes and comes with two 90° and two 180° bends with required saddle clamps. Some minor fabrication and welding is required.



H7402

Exhaust Hardware

Our complete line of exhaust hardware will help complete any exhaust installation. From rubber grommets to custom chromed circle clamps for Lake pipes, we have it.

PART NO.	DESCRIPTION
UNIVERSAL FLAT HANGER BRACKETS	
H7602	6" long flat hanger bracket
H7603	7" long flat hanger bracket
H7604	9" long flat hanger bracket
H7613	7" long "L" hanger bracket
CLAMPS	
HPC175	Chrome circle clamp 1 3/4" diameter
HPC200	Chrome circle clamp 2" diameter
H7172	U-clamp 1 1/2" diameter
H7173	U-clamp 1 5/8" diameter
H7174	U-clamp 1 3/4" diameter
H7175	U-clamp 1 7/8" diameter
H7176	U-clamp 2" diameter
H7177	U-clamp 2 1/8" diameter
H7179	U-clamp 2 1/4" diameter
H7180	U-clamp 2 1/2" diameter
H7181	U-clamp 3" diameter
GROMMETS	
H7240	Universal male style
H7241	Universal female style
HEADER BOLTS	
	12 qty. 16 qty. 500 qty.
3/8-16 x 3/4 bolt	H7970 H7971 H7972
3/8-16 x 1 bolt	H7973 H7974 H7975





EXHAUST ACCESSORIES

Header Flange Gaskets

Our gaskets are made from thick, tear resistant material and are specifically cut to match Patriot flanges. Make sure you get the perfect match by ordering our replacement gaskets.



PART NO.	ENGINE	PORT SHAPE	UNIT OF MEASURE	GASKET STYLE
CHEVROLET				
H7585	283-400	oval	pair	
H7586	283-400	round	pair	
H7553	283-400 (BRODIX)	spread port	pair	
H7588	LS1/LS6	SAP	pair	
H7587	396-502	square	pair	
FORD				
H7506	2.3L Pinto	round	each	
H7597	223	SAP	each	
H7557	Flathead	round	pair	
H7589	272, 292, 312 Y block	square	pair	
H7518	260-351W	rectangle	pair	
H7590	260-351W	oval	pair	
H7592	302-351 Boss Cleveland 4V	square	pair	
H7596	351-400M	oval	pair	
H7554	352-428	rectangle	pair	
H7591	429-460	oval	pair	
JAGUAR				
H7555	3.8-4.2L	SAP	pair	
MOPAR				
H7593	318-360	SAP	pair	
OLDSMOBILE				
H7572	350-455	rectangle	pair	
PONTIAC				
H7581	326-455	SAP	pair	
VOLVO				
H7583	1800cc	SAP	each	

Collector Gaskets

Our collector gaskets are made from the same thick, tear resistant material that our flange gaskets made from.



PART NO.	COLLECTOR DIAMETER	UNIT OF MEASURE	GASKET STYLE
TWO BOLT GASKETS			
H7952	2 1/2"	pair	
THREE BOLT GASKETS			
H7938	2 1/2"	pair	
H7947	3"	pair	
H7951	3 1/2"	pair	
FOUR BOLT GASKETS			
H7546	2 1/2"	pair	
H7957	3 1/2"	pair	
H7998	4"	pair	



PART NUMBER INDEX

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Limited One Year Warranty

All Patriot headers and exhaust products are guaranteed, to the original purchaser, to be free of defects in materials and workmanship for one year. This warranty covers the replacement or repair of the product only and does not cover the cost of removal and installation, customer applied aftermarket coatings or any discoloration or corrosion of finished surfaces.

Damage or product failure resulting from collision, improper installation, off-road use, road hazards, the use of exhaust insulating wrap or like products or rust occurring after installation, is not covered by the warranty. The warranty extends only to the original purchaser.

Should a part become defective it should be returned to the original selling retailer and must be accompanied with the sales receipt. If there is no retailer in your area, call the factory for a return authorization and return your part prepaid to the factory for inspection. PerTronix reserves the rights to replace or repair the alleged defective part and return the part freight collect.

The logo for Pertronix Performance Products. It features the word "PERTRONIX" in a large, bold, italicized sans-serif font. Below it, the words "PERFORMANCE PRODUCTS" are written in a smaller, italicized sans-serif font. A stylized, thick black swoosh or underline curves around the text, starting from the bottom left, passing under "PERTRONIX", and arching over the top right.

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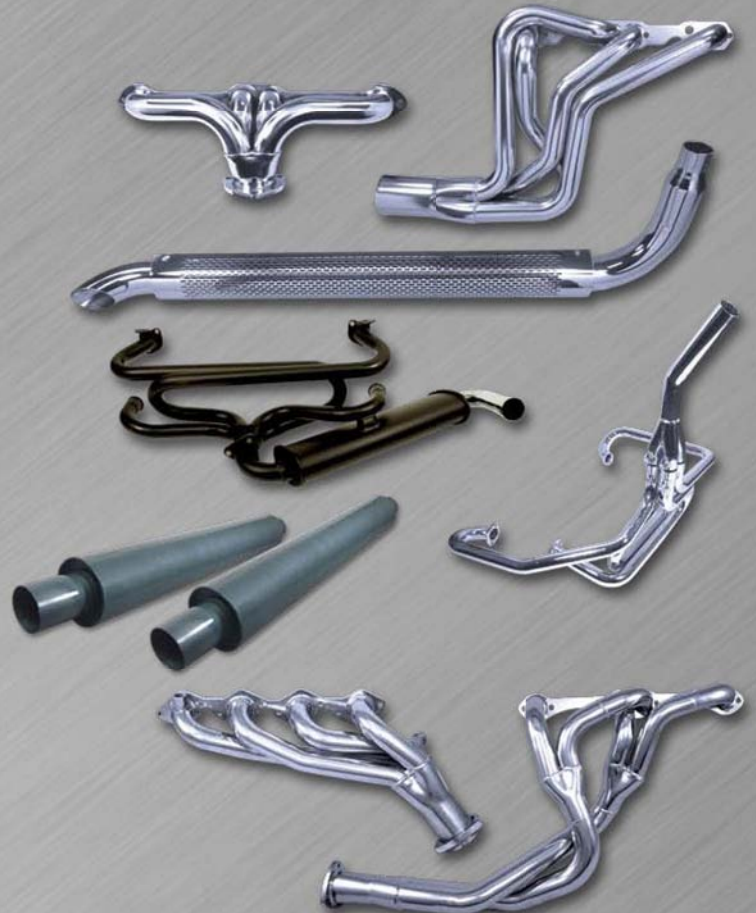
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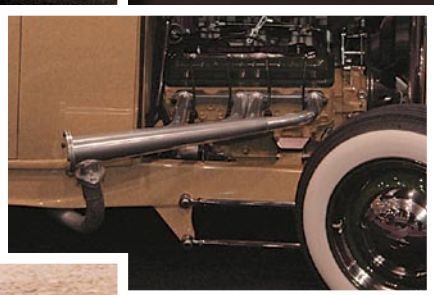
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