Halaaah Vana Euli Bawaa Bataatia



PURE POWER PACKAGE

A COMPLETE BALANCED SYSTEM FROM HEAD TO TIP

PERFORMANCE EXHAUST CATALOG

TRUCK | SUV | DIESEL | MUSCLE CAR



"Unless its a Gibson Performance Exhaust, you're settling for second best."



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ABOUT



The Gibson family has a long tradition of building high-quality products at an affordable price. From their start, owners Ron and Julie Gibson needed more performance from their own motorhome and at the time, they couldn't find the right products that fit their needs. So they built a system themselves.

After finding various methods to increase performance though improved muffler designs, the Gibson family began and expanded their business into one of the largest and most trusted aftermarket performance exhaust companies around.

Now, with a host of engineers and technicians, Gibson Performance is larger than ever, but it has not lost its commitment to building cost-effective exhaust systems that deliver more performance for the dollar. This includes designing exhaust systems that make more power across a wide RPM band, where enthusiasts need it. High peak horsepower gains are important, but Gibson decided that making horsepower and torque in the lower RPM range would benefit consumers who want more towing power, passing acceleration and improved fuel economy.

With the most comprehensive list of vehicle applications, Gibson Performance strives to be on top of the exhaust scene with headers and cat-back exhaust systems for various early and late-model cars, trucks, SUV's, 4x4's, diesels, sand rails, side x side, boats and more.

Furthermore, all of Gibson's street applications are 50-state emissions legal and do not affect the factory warranty.

Every Gibson product is also designed for hasslefree, bolt-on installation with professional looking results. Various applications are available in aluminized or stainless steel and are remarkably engineered to ignite the maximum performance of your engine.



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HOW IS GIBSON DIFFERENT

The Gibson Heritage of quality and performance sets the standard for the exhaust industry to follow. Our commitment to improve and develop new exhaust systems provides the broadest range and best-engineered systems available today! As a company pledged to provide excellent customer service and technical support, we understand the need for quality products at an affordable price.

Our research and development department utilizing cad cam software provides a constant flow of new products and innovation to meet the demand of today's vehicles.

Gibson's new product development is a result of our commitment to performance products that deliver results. We design our products in our fully equipped R&D center with multiple engine and chassis dyno's along with flow bench and audio test equipment. Each new component must pass both quality and performance evaluations prior to a manufacturing commitment.

Our modern manufacturing factory uses computerized, numerically controlled, CNC mandrel tube benders which provide consistent accuracy and the highest quality levels.

Warehouse inventory with modern computeraided inventory control and a fully staffed shipping department ensures prompt shipment of your order.

Today, GIBSON performance is still a family operated business housed in an ultra-modern 100,000 square foot facility in Corona, California, with 18 years of excellence in the exhaust aftermarket.

Gibson performance exhaust systems will give your vehicle more of what you're looking for in a performance system. Power... Gibson delivers its' power in the 2,000 to 4,000 rpm range. Other competitive systems claim more power by using the higher 5,000 to 6,000 rpm range... this rpm range is never used by street vehicles and seldom by high performance vehicles.

TURBULENCE EXISTS AT...

every point the exhaust gas "pulse" enters or exits an exhaust component. Gibson reduces turbulence to the absolute minimum in two ways. First our muffler reduces turbulence with it's patented Superflow design which assists the exhaust gas in its flow out of the system.

Second, and most important in the reduction of turbulence, is our "slip fit" joining of all components. (Each pipe fits into the larger opening of the next down stream exhaust pipe.) This method contributes little turbulence when compared to "ball-and-socket" or "flange-and-gasket" joining which can create substantial power robbing backpressure and turbulence at each component joint. Or worse, a misaligned gasket or socket can actually create more backpressure than your current stock system!

HOW MUCH LOUDER ARE THE SYSTEMS?

The split rear system and the dual sport system will be about 5-8 decibels louder than your stock system.

Our quietest system is the single swept side.

It produces a nice deep throaty sound outside, and is just slightly above stock in the cab.

BIGGER Vs. BETTER

Too large of a pipe without the proper muffler will reduce low end torque but increase top end power. Gibson does not build our exhaust systems to flow as much as possible, but as efficiently as possible. That's why the right choice is a Gibson exhaust!

FLOW AREA COMPARISON

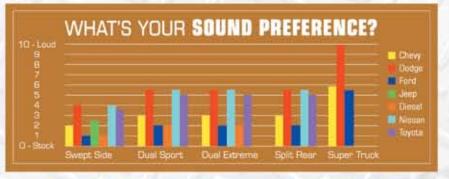
Not only is your stock exhaust pipe small... the factory's cheaper bending method further restricts flow as it loses shape and compresses in every bend. Our mandrel bending keeps the opening the same size, even at the bends! Gibson is not only bigger for more flow, it's size is constant for even flow...and more power!

RESTRICTION IS CREATED...

at two critical points; the muffler and at every bend of the exhaust pipe on your stock system. We dramatically reduce restriction in our muffler by using a baffled and chambered dynamic structure which delivers dramatically higher exhaust flow when compared to a packed or screened muffler. To further reduce restriction, all Gibson exhaust tubing is mandrel-bent which keep the interior flow channel size exactly the same as a straight pipe.

GIBSON Performance Exhaust

There is a 34% (or more) exhaust restriction in a typical stock muffler. Gibson SuperFlow™ mufflers have as low as a 5% restriction because we "custom power tune" every muffler specifically to each vehicle. That is why Gibson Exhaust Systems consistently outperform the competition and, more importantly, when you want hill climbing, trailer pulling power and torque you have it!



18 - Produces sound of high volume and intensity, Expect resonance inside the cab.
 5 - "Big Block" powerful exhaust tone with minimal resonance inside the cab.

1 - Produces a mellow tone while maintaining stock sound inside the cab.

Note: Spirit chart is beend on V-8 equipped vehicles. Gcy and Acy applications will be substantially quieter than what is seen on the chart

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STIPUSDE - Pure Power-Awesome Sound

Gibson's most popular exhaust is the one you can trust when you want reliable performance from you truck. Perfect for towing and general performance applications, the Gibson Swept Side exhaust system uses the popular Superflow muffler which offers increased power at a cost-effective price. This is our best performing exhaust system. Dyno results show it makes maximum torque and horsepower at low-end (1800 to 3000 RPM) with a deep, aggressive exhaust tone. Available in aluminized steel or high-quality stainless steel. Best kit for Fuel Economy gains. The Swept Side features mandrel bent tubing and a large diameter polished T-304 stainless steel tip that looks as great as it sounds!

GIBSON PERFORMANCE EXHAUST

BENEFITS

- Fuel Economy
- More Torque
- Increased Towing Power
- Heavy Duty
 Superflow Muffler
- Big Block Sound!













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SUPERLIBURI

Your truck deserves a super serious performance exhaust system. Gibson's Super Truck system offers a loud performance sound with dual tailpipes that exit in front of the rear tires with dual Sport Truck tips that look just like a NASCAR race truck exhaust. You can expect a race rumble tone with impressive acceleration as well as increased horsepower gains. The Super Truck exhaust system features Gibson's high-flow SFT muffler which offers minimum back pressure. Not recommended for heavy duty towing. Noise levels may exceed 95-decibels.

BENEFITS

- Powerful Exhaust Tone
- Dyno Tuned Performance
- Bold Street Look
- Average Gain As Much
 As 15-20 HP

DUGIL

For the extremist who wants to take their truck to the next level, this dual bolt-on cat-back system is for you. The system exits behind the rear tires at an aggressive angle with a powerful exhaust tone. You will gain bold street looks with powerful dyno tuned and tested street performance gains. You can expect to experience gains on average of 15-20 horsepower! Choose between high quality stainless steel or heavy-duty aluminized steel. Highly polished T-304 stainless steel slash tips look awesome and complemented with the Superflow SFT muffler provides a mean performance sound. If you want Extreme, this system is it!

BENEFITS

- Improve Acceleration
- Increase Horsepower
- Minimum Back Pressure

Lifetime Limited Warranty Race Truck Sound

W hen you're scrambling up a trail and crawling over a ledge, you need all of your Jeep's power in the low RPM range. This makes the difference between powering over your obstacle, or finding something to attach your winch to.

Because Jeep enthusiasts need power from idle to 3,000 RPM, Gibson designed their Jeep exhaust to be very different from its truck and SUV systems. To enhance low and mid range power for climbing and towing, a single cat-back exhaust system was specifically designed for the Jeep to provide minimal interior noise levels with maximum exhaust evacuation. A dual exhaust is available for some applications that enhances low-end power and performance and exits straight out from the rear of your Jeep.

Gibson's Direct Fit performance headers can also enhance your Jeep's on and off-road abilities. These headers easily bolt-on to replace the factory exhaust manifold(s). The individual tube runners enhance exhaust flow, lower engine operating temperatures and provide additional throttle response and low-end power.

If your Jeep is equipped with an aftermarket V-8 or if you simply want a more aggressive sound and power, Gibson's SuperFlow Performance mufflers are also available with its unique CFT design. Adding this muffler to your Jeep not only gives it a deep, powerful, sound, it also dramatically reduces backpressure and provides optimum performance from whatever engine is in your leep.



BSON DIESEL EXHAUST SYSTEMS

PERFORMANCE EXHAUST

Whether it's towing or cruising the boulevard, your diesel pickup has to perform at its best. That's why Gibson's aluminized and stainless steel diesel exhaust systems provide optimum flow to keep your truck's engine at its peak of performance under any condition. Gibson's Swept Side and dual exhaust systems feature an exclusive Suspended Flow Technology (SFT) muffler design that reduces sound pulses and back pressure for improved torque and horsepower. Our new Tri-Flow system also comes with a unique triangular tip and works with diesels equipped with particulate filters so you don't have to compromise your vehicle's emissions systems.

- Won't Void Your Factory Warranty
- Improves Turbo Air Flow And Reduces Exhaust Temperatures
- Maximum Horsepower And Torque For Longer Periods Of Time

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Dyno Tested Results Up To 32hp & 60ft./lbs. Of Torque



SWEPT SIDE

Single tip exits behind right rear tire

FEATURES

- Aluminized or Stainless Steel
- Large Diameter Mandrel-Bent Tubing
- Straight thru Muffler, Baffled and Chambered
- No Packing or Screens To Blow Out
- T-304 High Polished Stainless Steel Tip
- Zinc Plated Factory Style Hangers
- Cat-Back or Turbo-Back Systems Available

DUAL SPORT

Dual tips exit behind right rear tire

DURESKIRANIA

Exits behind rear tires at an aggressive angle

Lifetime Limited Warranty

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Gibson Superflow™ Mufflers exceed the performance advantages provided by all other mufflers on the market. They are the industry's most cost-effective, reliable, and trouble-free performance muffler you can purchase.

Why settle for noise when you can have MORE POWER and TORQUE with Gibson Superflow™ Mufflers.

Gibson delivers the powerful "big block" sound at the tailpipe with more usable pulling power and torque! The Gibson difference is that our mufflers are quieter inside the cab than any other aftermarket mufflers.

Baffled & Chambered for better volume efficiency with unrestricted flow (NO PACKING to blow out)

FEATURES & BENEFITS

- Improved low and mid range performance
- Straight-through design for maximum flow providing increased power and torque
- All welded construction
- ALUMINIZED heavy duty gauge steel for extended durability and longer life
- STAINLESS STEEL T-304 aircraft quality is used for optimum appearance and corrosion resistance
- Sizes from 2.25" 4"





Round Center In / Dual Out

Round Dual In / Center Out

Round Dual In / Dual Out

MUFFLER FLOW BASE/STANDARD FLOW

621 CFM @ 100%

STOCK MUFFLER

66% Flow 34% Restriction

SUPERFLOW™ MUFFLER

95% FLow ONLY 5% Restriction

We Build GIBSON mufflers to last! To guarantee you are getting a genuine GIBSON Superflow™ Muffler, Look for the GIBSON logo embossed on the case.

// RACE MUFFLERS

Racing has always been part of the GIBSON heritage, when the weekends hit you'll find our R&D guys spread out across the land racing off road, off shore and on the track. Designed and Developed specifically for Race Applications, the GIBSON Race Series Mufflers come in a wide variety of sizes and configurations. Each muffler features a straight through flow design that utilizes the GIBSON SFT technology and a solid internal core. This solid construction means there wont be any packing to blow out over time or under the intense heat from competition. The GIBSON Race Series mufflers offer not only great flow & great performance but give you the Sound of authority, no matter where your race takes you.





Available in 6",12" lengths

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High performance vehicles need to be in peak tune to deliver optimum power to the pavement. Gibson's and expel it at a higher velocity. The result is a muffler that doesn't have packing to wear out, yet delivers



- 4" x 9" Case
 - Available Inlet / Outlet 2", 2.25", 2.5", 3'
 - Delivers Optimum Usable Performance
 - Deep Powerful Sound
 - Reversible Louvered Tuning Ports for Maximum Flow
- Chambered and Louvered Design
- No Packing to Blow-Out
- No Baffles to Become Brittle
- Fully Welded Solid Internal Construction
- T-304 Stainless Steel
- . Made In the U.S.A.
- Lifetime Limited Warranty













CENTER / OFFSET

- · Recommended for vehicles with dual exhaust and late and early model performance cars.
- · Sound may vary depending on vehicles application.
- T-304 Stainless Steel can be polished to a high luster.

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Fully Welded Ceramic Coated Header and Muffler

- · Offered in Raised or Standard Header styles
- Large 1.75" 14 Gauge Mandrel bent tubing
- Ceramic Coated to withstand prolonged hi-temperatures
- Superflow "Unleashed" Mufflers
- Fully Welded Design
- Dual O2 sensor bungs
- Bolt-on Design
- Aggressive powerful exhaust tone

the top. Choose from our wide range of sandrail solutions to customize your exhaust for ultimate power. Push the boundaries with confidence, knowing the GIBSON brand is behind you. It is time to let power be on your side. Are you ready to dominate the dunes?



In order to preserve our off-road recreational rights we all have to abide by the new sound laws. The GIBSON internal spinner disperses unwanted sound resulting in a lower sound level. The spinner will not hinder your performance, allowing you to continue pushing the boundaries of extreme

Superflow Muffler "Silencer"

- Utilizes Gibson state of the art internal spinner design
- . No packing to blow out
- · Aggressive exhaust tone, yet quietly confident
- Tested on a 550 HP LS2 with NO loss of power 72 decibels at idle, 93 decibels at 3,200rpm
- . T-304 High polished Stainless Steel
- Easy clamp-on design
- 3" Inlet X 5" Muffler Case

// POWER CURVES MARINE MUFFLERS TURN DOWN THE SOUND NOT THE HORSEPOWER!



TURN DOWN TIPS

- No Loss of Power
 - Dyno tested up to 1200 H.P.
- Polished Stainless Steel
- Easy Bolt-on Installation - Clamp-on or Transom Mount Design
- Available Up to 6" Diameter
- Meets J2005 Sound Ordinance
 - As tested in Hot Boat Magazine



BULLET MUFFLERS



"Power Is On Your Side"

POWER TIP MUFFLERS

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MOTORHOME PERFORMANCE // POWER EXHAUST SYSTEMS

Every GIBSON Performance Power Exhaust System is designed, dyno and dynamically tested, and precision fabricated to assure unmatched quality. Only the industry's finest components even qualify for our design and development program. For maximum power and torque over the widest power band, we manufacture a merging pressure single exhaust system which allows your engine to operate more powerfully and efficiently than any other exhaust systems. The superior quality of our GIBSON high-flow performance exhaust system will provide you with increased hill climbing and passing power - up to 25% more usable horsepower, improved acceleration, power and response, improved low and mid-range performance - increased torque, improve fuel economy, reduced back-pressure for cooler engine operating temperatures and extended life. Retains all stock emissions equipment - 50 State Legal.

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KIT INLUDES

Gibson Power Exhaust Systems feature nickel-chrome plated, performance tuned headers with heavy-duty flanges for exacting fit. All exhaust tubing is mandrel-bent, heavy gauge for corrosion resistance. High temperature steel "donut" gaskets with extra thick bevel flanges positively mate exhaust tubing to the header collectors. SuperflowTM performance muffler minimizes back-pressure and assures cooler operating temperatures. Each system is finished off with a 3.5" polished T-304 stainless steel exhaust tip. Kits include premium gaskets, heavy-duty mounting hardware, zinc-plated hangers and clamps. All kits feature a Lifetime Limited Warranty.

MORE POWER,

TORQUE,

RESPONSE,

AND IMPROVED

FUEL ECONONY!

WITH GIBSON PERFORMANCE POWER SYSTEM

BEFORE	POWER SYSTEM	GAIN
ACCELERATION		-14
0-60 MPH 38.20 Seconds 40-60 MPH 25.30 Seconds	30.74 Seconds 16.97 Seconds	24% 34%
FUEL ECONOMY		
4.57 MPG	8.03 MPG	76%

NOTE: 454 carbureted Itasca Motorhome class "A" 31 foot was tested fully loaded - fuel, food, water, chairs, the works. Each test was run three times. Fuel economy tests were the average of three one-direction runs at 55 MPH. Independently Tested by Don Ferguson, former writer of Motorhome & Trailer Magazine.

FAQ's and Warranty

Thank you for choosing Gibson Performance exhaust systems. We strive to give our customers the highest quality products available.

Who is covered and for how long?

Gibson Performance warrants this product to be free from defects in material and workmanship for as long as the original purchaser owns the vehicle on which it was originally installed and sold within the United States.

What voids this warranty?

Failure to provide proof of purchase, Damage from collision or accidents, improper installation, altered/modified or changed in any way, off-road or racing use, vehicles equipped with non-factory supercharged, turbo-charged or nitrous oxide, road hazards, incorrect timing and external heat wraps.

Gibson will not be responsible for:

This warranty does not cover corrosion, discoloration, internal rust, surface rust, or rust-through. STAINLESS STEEL PRODUCTS are warranted for rust-through. Cost of labor incurred to install or remove the product. Additional parts required to complete installation, shipping charges, loss of use of vehicle, car rentals, towing and other expenses. Damage to chrome plating, peeling, gaskets, burnout, cracking, cosmetic appearance, paint and parts blown out by "back fire". Customer's individual sound preference or mufflers meeting the specific sound ordinance in any city, county or state. Inconveniences or consequential damages occasioned by failure of the product, or expressed or implied warranty with respect to this product other than as

How you can get service if a problem occurs?

If you believe you have a defective part contac Gibson Performance Customer Service Department for a Return Authorization Number at (800) 528-3044. The original product must be returned to the factory, freight pre-paid with a copy of your original sales receipt and a description of the problem.

What we will do to correct the problem:

If a defect in workmanship or materials is found by our factory inspection, our sole obligation shall be to repair or replace the product. This warranty only covers the product and not the labor cost of removal installation or shipping charges. The obligations of Gibson under this warranty are limited, and shall not exceed the cost of non-confirming parts.

Gibson Performance reserves the right to make changes in design, material and specifications as deemed necessary without prior notice. In the event that the terms are not complied with, Gibson shall be under no obligation to honor this warranty. This warranty supercedes all prior warranty statements. Revised June 1, 2003.

CUSTOMER COMMENTS

I was shopping for a replacement cat-back for my Suburban. I called and ordered the aluminized system, 3 days later, it was sitting on my front porch when I got home from work. Upon opening the box I was immediately impressed with the quality of the workmanship (I did not expect the stainless tip to be included). It took only a couple of hours to install, and it sounds and looks great. I was very pleased with the Gibson experience and proudly display my "Gibson" sticker on the vehicle.

I installed the Gibson cat-back system on my GMC 5.7L Z-71 over the weekend.

About 1 1/2 hours without a lift! The toughest part of the job was removing the old system. Everything fit as promised and the beneficial results of increased torque and what seems to be better gas mileage were immediately noticeable! The system sounds and looks great!

I am extremely impressed with the initial power increase, throttle response, as well as the new "growl" that my Tahoe has! Prior to installation, it was an ok sounding 5.3 liter Vortec V8. Actually, kind of sounded like a car. Now with the Gibson Dual Sport Exhaust installed, it "growls"! It has a deep, throaty sound, without any annoying sounds inside the vehicle. Now it sounds like it has a big engine, which it does! My buddies were impressed, and my WIFE even liked it! I will be sure to recommend Gibson to EVERYONE!

I recently bought a Split Reer Exhaust System for my Chevrolet S10 pick-up with a straight 4 cylinder, 2.2L engine. Installation was quite easy; getting the stock exhaust off was the tricky part. It runs good and gets about 2 more mpg. Defiantly a good buy. The Gibson cat-back duals gave my truck an awasome increase in horsepower.

Thank you for a fantastic product. I installed your stainless swept side exhaust on my Dodge Ram 1500 Hemi Guad Cab 4x4. Installation took only 45 minutes in my driveway by myself without jacking up the truck. It is truly the quietest inside cab system at any speed, on the market. Outside the truck has a very good powerful sound. My truck definitely feels stronger with the Gibson exhaust, I recorded only a slight increase in gas mileage, but that's because I have my foot in it more than I did before. I would highly recommend Gibson's products.

I installed your stainless system on my Nissan Frontier V-6. A noticeable difference! and the sound is just right, not to loud in the cab, but a nice strong tone with hard acceleration. Also, a 2-3 mpg increase in fuel economy.

I just purchased a cat back system side swept for my 2.7L Toyota 4x4 Tacoma. I couldn't be more pleased. It sounds great and you can actually feel a performance difference. I am very pleased and would recommend this system.

GIBSON PRODUCTS

ARE USED BY:

Arciero Miller Racing * Brandon Arciero Motorsports
Dirt Alliance * Bucky Lasek * Dondel Racing
West Coast Customs * Penhall Racing * Terrible Herbst
Motorsports * Motive Gear * Jeff Curan Racing
Andy Iron Surf Champion * Todd Richards Motorsports
Laveycraft * Funco * Eliminator * D.S.O

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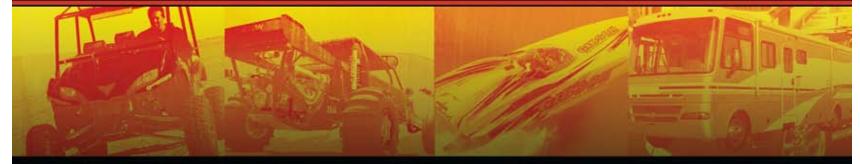
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